

<p><b>851001</b></p> <p>Für Messer: 217008 - 217299 (Rührer alt)</p>	<p><b>851017</b></p> <p>Für Messer: 216380-216398, 216116, 216118, 216569-216573, 216655 (Abrundvorschneider W30/W31, W256, W257, W191-W200, W272-W275)</p>	<p><b>851020</b></p> <p>Für Messer: 216007, 216010, 216011, 216025 (W3, W6, W8, W24)</p>	<p><b>851023</b></p> <p>Für Messer: 216007, 216010, 216011 (W3, W6, W9)</p>	<p><b>851030</b></p> <p>Für Messer: 217020 - 217299 (Rührer neu: ab 20 mm)</p>	<p><b>851031</b></p> <p>Für Messer: 217008 - 217215 (Rührer neu: bis 15 mm)</p>
<p><b>851032</b></p> <p>Für Messer: 216013 + 216009 (Vorschneider W11 + W7)</p>	<p><b>851038</b></p> <p>Für Messer: 216013 + 216009 (Vorschneider W11 + W7)</p>	<p><b>851040</b></p> <p>Für Messer: 216672 (CASTOR-Finish)</p>	<p><b>851059</b></p> <p>Für Messer: 216026 (W25)</p>	<p><b>851062</b></p> <p>Für Messer: 860000 - 860999 (HM-bestückte Nutmesser für WN + Top-Fit-Schrauben)</p>	<p><b>851074</b></p> <p>Für Messer: 4-kant Messer 216... (Fase, Runder + Nut)</p>
<p><b>851075</b></p> <p>Für Messer: 4-kant Messer 216... (Fase, Runder + Nut)</p>	<p><b>851077</b></p> <p>Für Messer: 4-kant Messer 216... (Fase, Runder + Nut)</p>	<p><b>851098</b></p> <p>Für Messer: 855000 - 857999 (HM-bestückte Nutmesser ohne Verstellbereich)</p>	<p><b>851100</b></p> <p>Für Messer: 855000 - 857999 (HM-bestückte Nutmesser bis 3mm Verstellbereich)</p>	<p><b>851148</b></p> <p>Für Messer: 212000 - 215999 (für schmale TOP-FIT)</p>	<p><b>851145</b></p> <p>Für Messer: 212000 - 215999 (TOP-FIT)</p>
<p><b>851153</b></p> <p>Für Messer: 217008 - 217190 (Rührer alt)</p>	<p><b>851166</b></p> <p>Für Messer: 217008 + 217190 (Rührer alt)</p>	<p><b>851340</b></p> <p>Für Messer: 197000 - 199999 (WIN B=7mm)</p>	<p><b>851341</b></p> <p>Für Messer: 183000-185999 / 197000-199999 (WIN B=10 - 20mm / PUR)</p>	<p><b>851420</b></p> <p>Für Messer: 855000 - 857999 (HM-bestückte Nutmesser)</p>	<p><b>851421</b></p> <p>Für Messer: 200000 - 204999, 221000-224999 190000-195999 (PS + PSMS)</p>
<p><b>851549</b></p> <p>Für Messer: 216030-216084, 200000-204999, 221000-224999 (W32, PS)</p>	<p><b>851582</b></p> <p>Für Messer: 200000-204999, 221000-224999 (PS)</p>	<p><b>851590</b></p> <p>Für Messer: 200000-204999, 221000-224999 (PS)</p>	<p style="text-align: right;">CAD</p>		

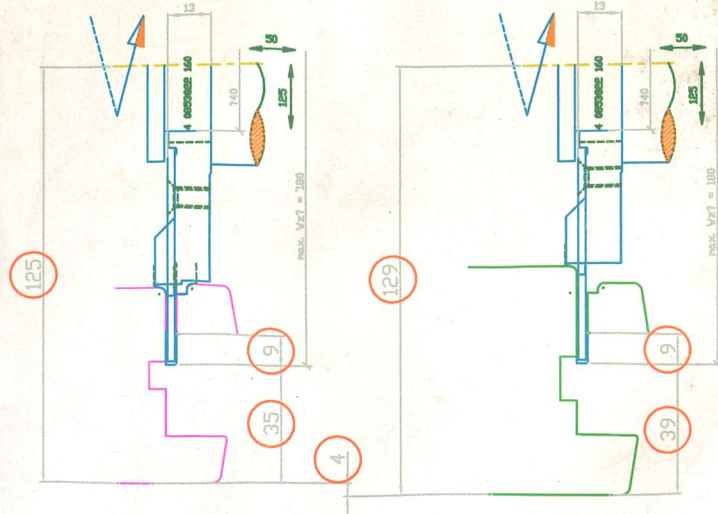
Maßstab	Gez.	01.04.01	MEH
	Gepr.	.	.
%			
K-Name: OERTLI			
K-Nr.: 900000			
K 2150101 000			A

**SCREW SET  
SPECIAL & STANDARD HEADS  
851150**

Handwritten notes: 2163, 2003

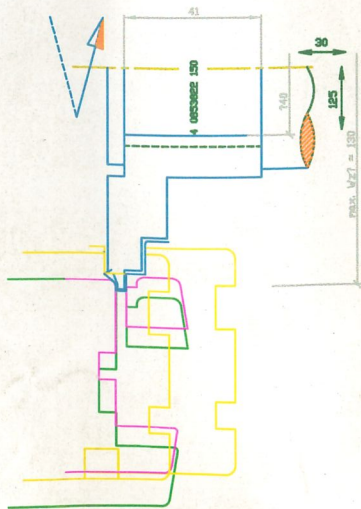
# Variante 1

Neues WZ im Wechsel

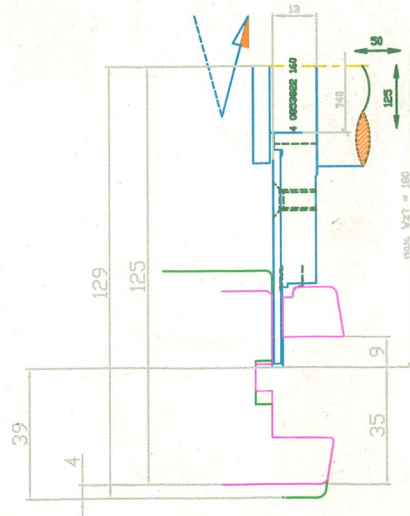


# Variante 2

Neues WZ Hori 1



Neues WZ Hori 2



KOM: OERTLI-UK, FSD  
0853882

VAS: 688932

- WEINIG UC 11
- 

*Window-Systems:*

- High Performance CW
- Folding Sliding Doors

1. Section drawings

---

2. Profile Table

---

3. Spare knife list

---

4. Cut

---

5. Ten. Spindle 1

---

6. Ten. Spindle 2

---

7. Profiling Spindle 1

---

8. 1. Spindle Top

---

9. Profiling Spindle 2

---

10. 2. Spindle Top

---

11. B-Spindle

---

12. Spindle Bottom

---

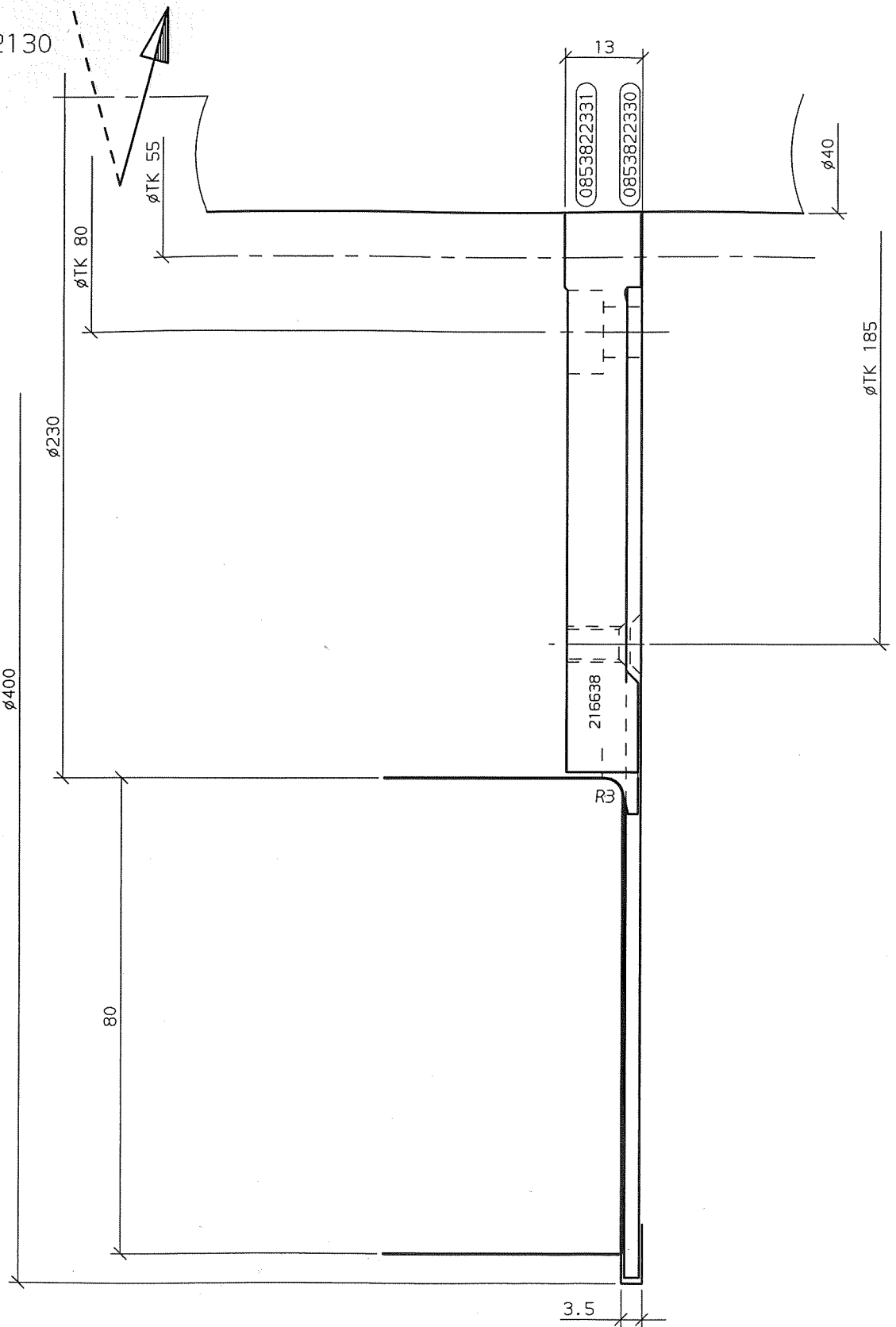
13. High Performance CW

---

14. Folding Sliding Doors

---

OERTLI  
 SATZ NR. 0853822130  
 400 x 6 x 40  
 n max. 4000

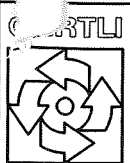


VERSCHRAUBUNG TYP W4

Z-BASIS = 8/120

CAD

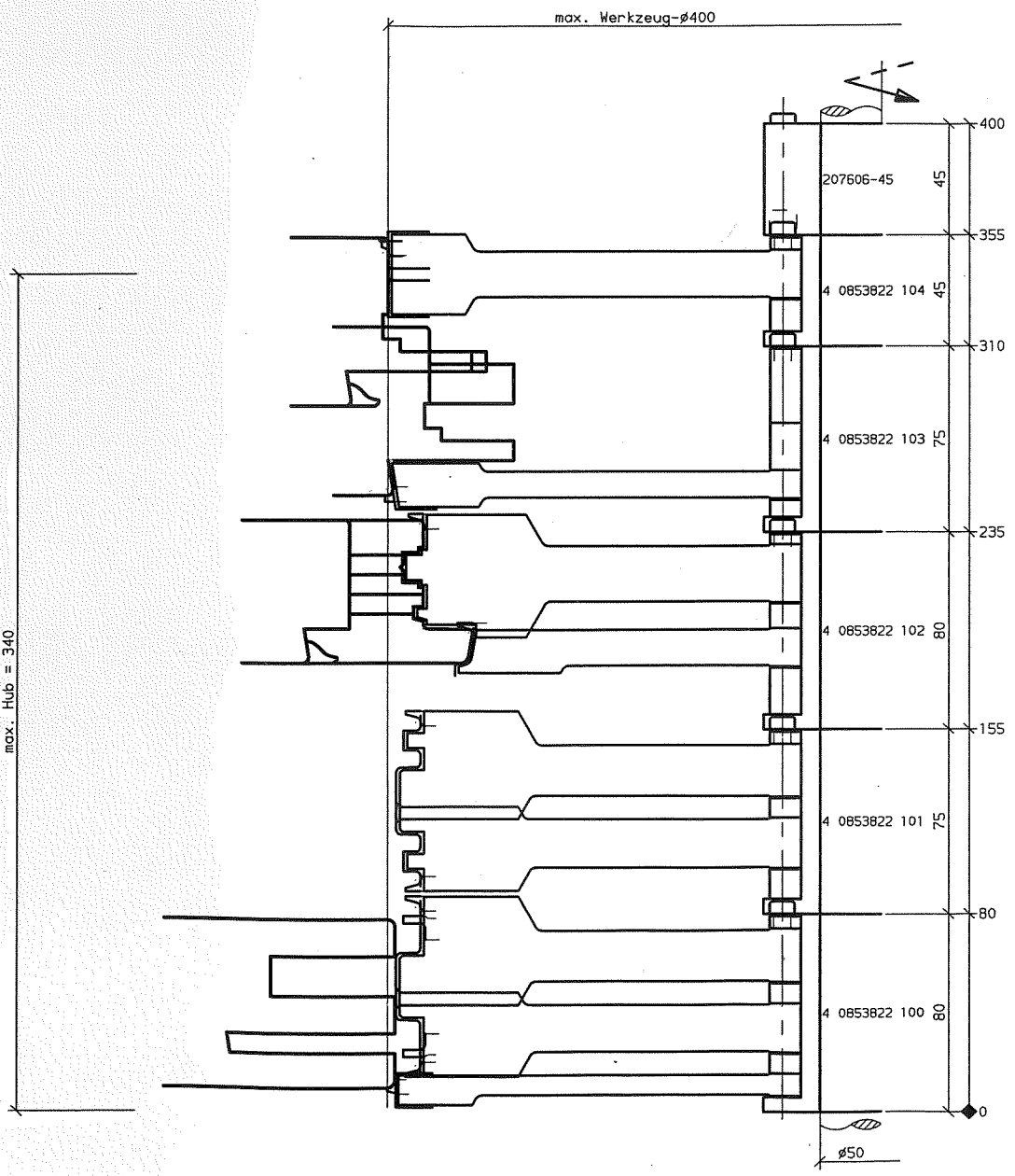
Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	LAR
Aenderungen:		1:1	Gepr.	18.04.08	WOM
		%			



CIRCULAR SAW AND ROUNDER  
 MACHINE: WEINIG UC-11

K-Name: OERTLI-UK, FSD	
K-Nr.: 166 372	
4 0853822 130	A


SCHLITZSPINDEL 1  
n max. 3500



15.04.08 : 12:47:15

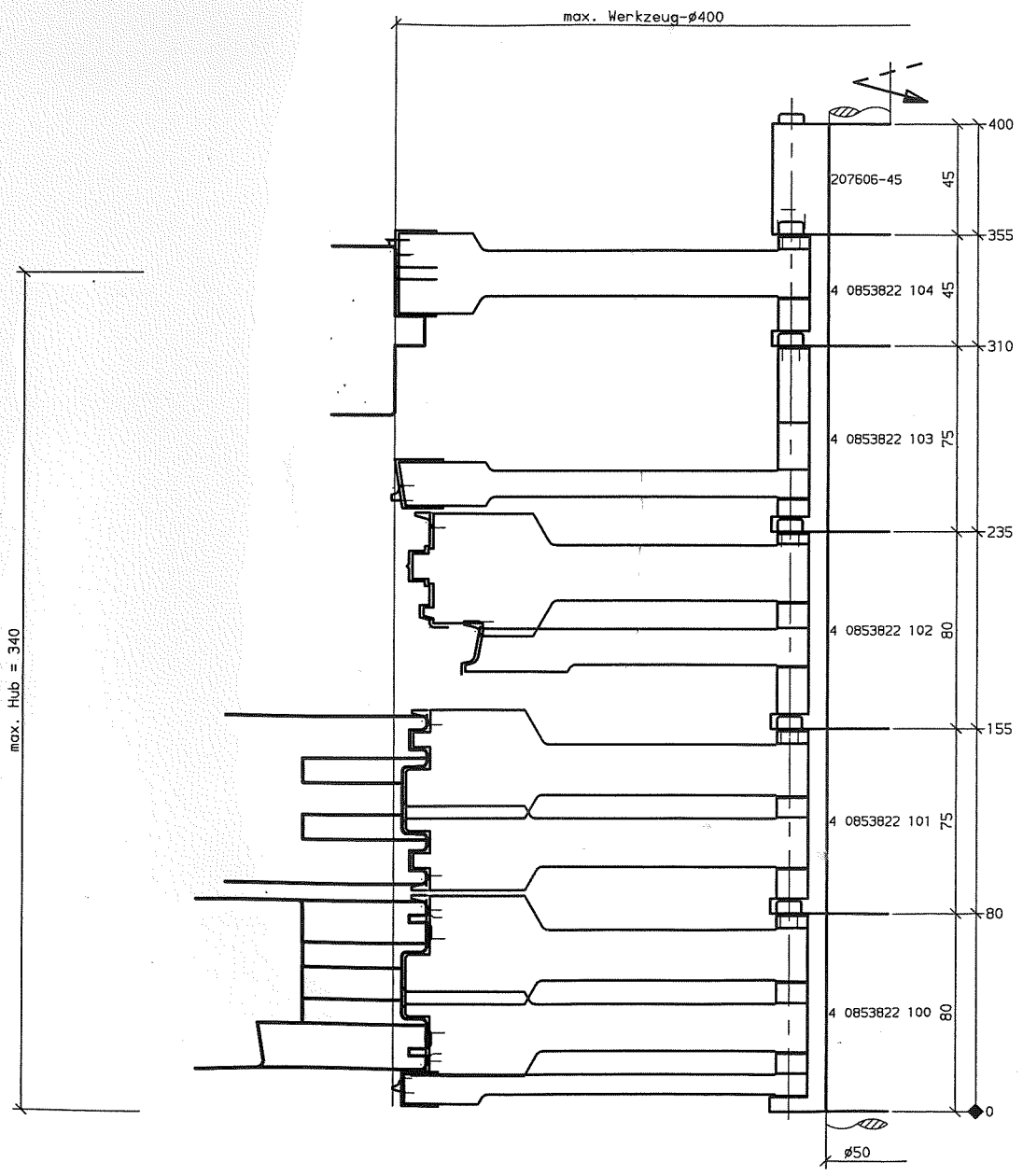
SPL

FOLDING SLIDING DOOR  
HIGH PERFORMANCE



Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSCHEMA - HIGH PERFORMANCE CW</b> <b>TENONING SPINDLE 1</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: OERTLI-UK, FSD K-Nr.: 166 372			
			3 0853822 050		A

SCHLITZSPINDEL 1  
n max. 3500

(004923418181453)  
 004923418181453  
 004923418181453

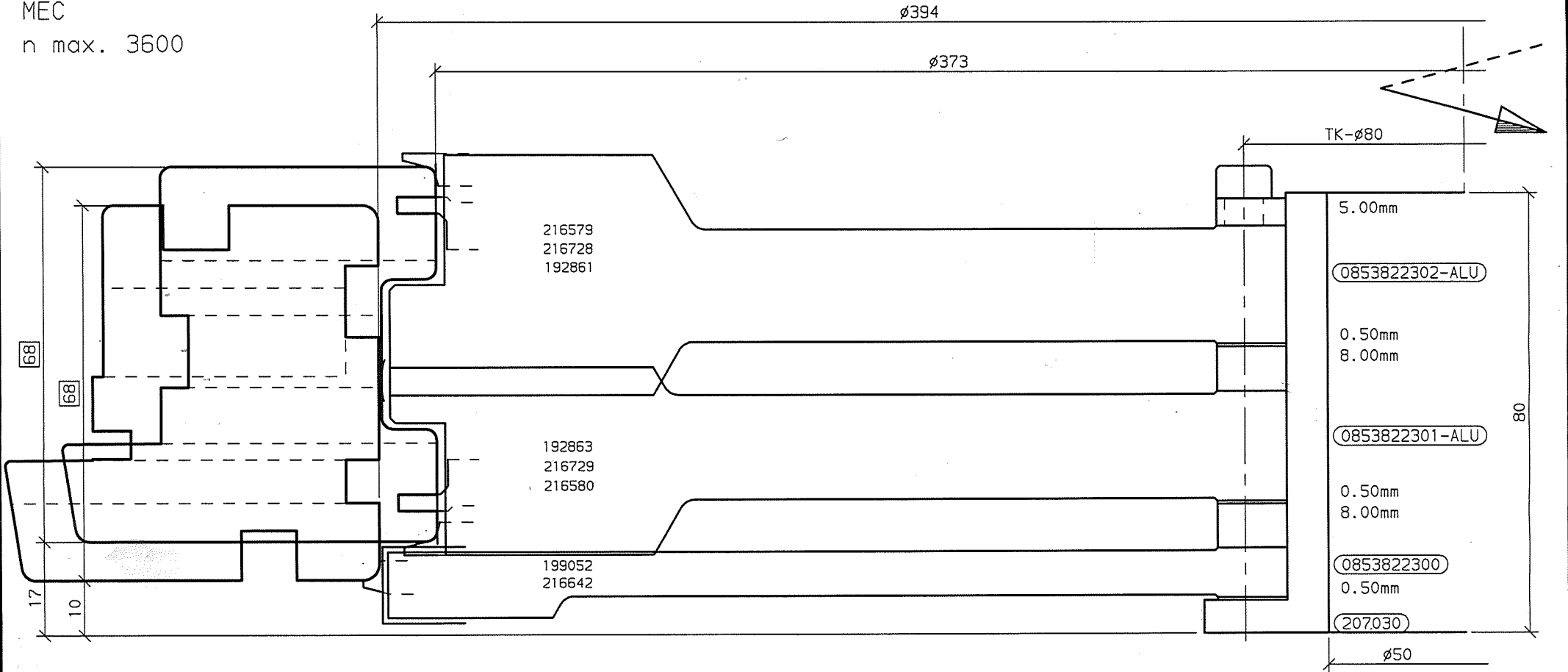


max. Hub = 340

Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSCHEMA - FOLDING SLIDING DOORS</b> <b>TENONING SPINDLE 1</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: 0853822-UK, FSD K-Nr.: 166 372			
 FOLDING SLIDING DOORS HIGH PERFORMANCE			<b>3 0853822 050 A</b>		

wom : 15.04.08 : 12:47:15

OERTLI  
 SATZ NR. 0853822100-ALU  
 400 x 85 x 50  
 MEC  
 n max. 3600



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

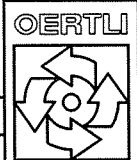
SPL

HOELZER  
 FMASS

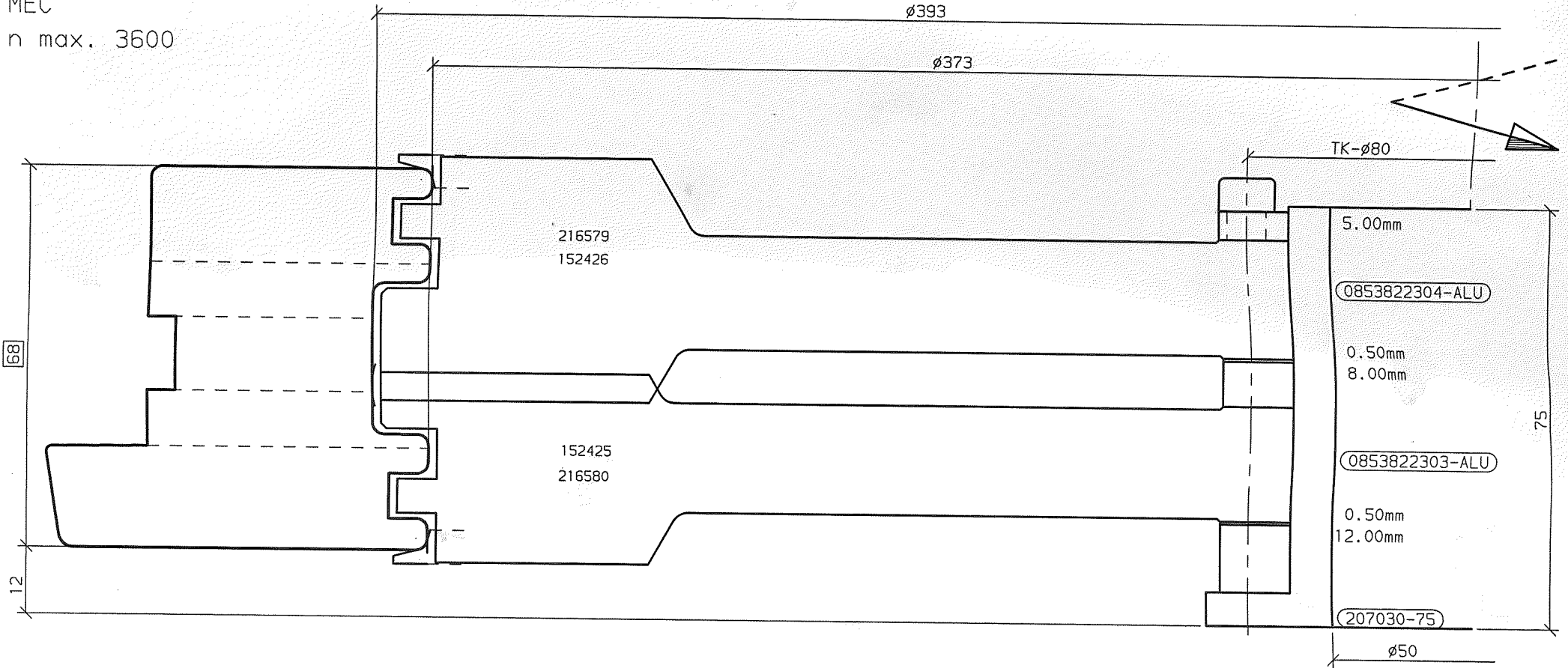
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	20.03.08	Lar
Aenderungen:		1:1	Gepr.	15.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 1          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 100			A

OERTLI  
 SATZ Nr. 0853822101-ALU  
 393 x 73 x 50  
 MEC  
 n max. 3600



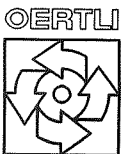
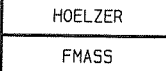
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

SPL

VERSCHRAUBUNG TYP C

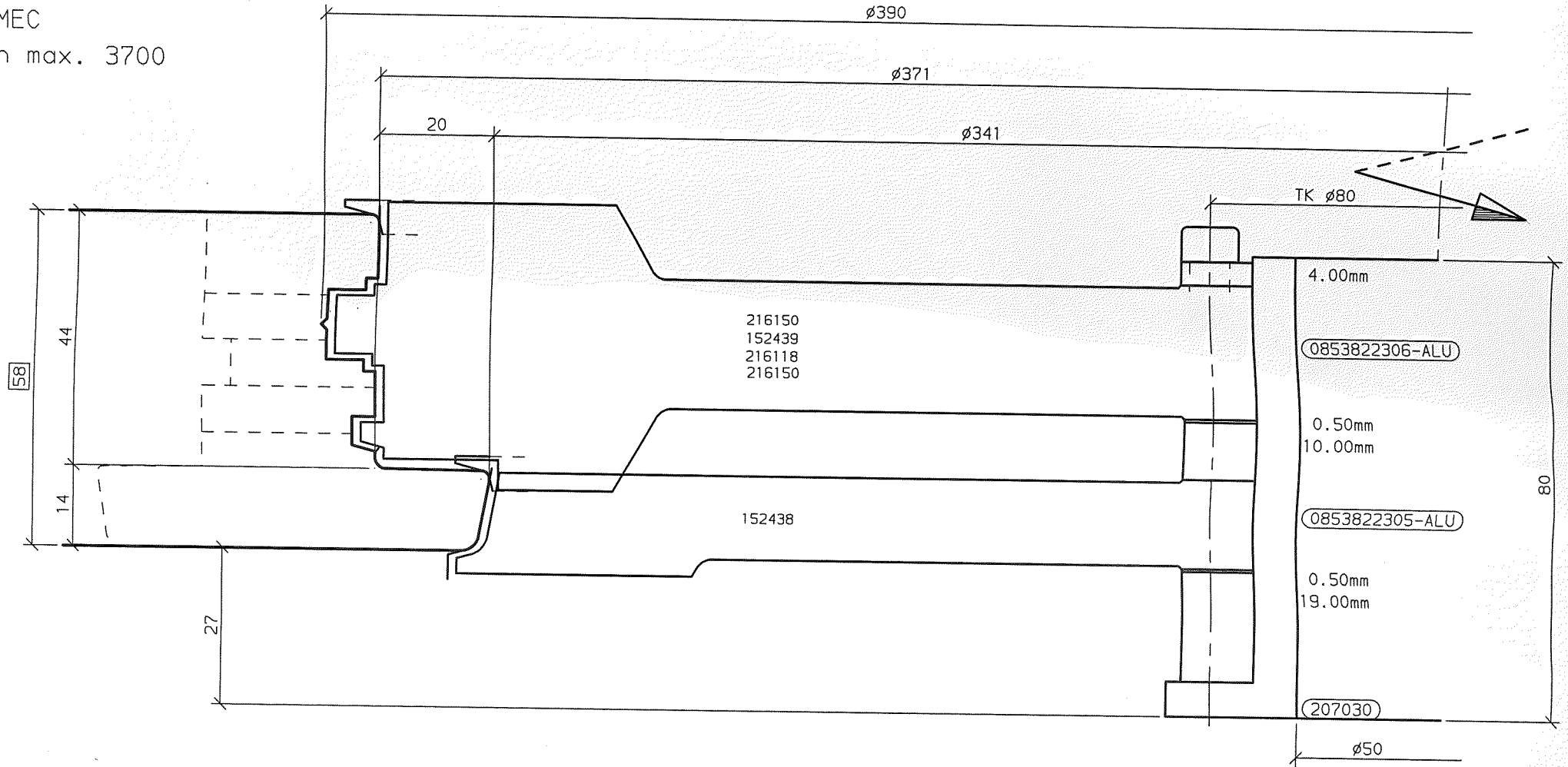
Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	20.03.08	Lar
Aenderungen:		1:1	Gepr.	15.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 1          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 101			A



OERTLI  
 SATZ NR. 0853822102-ALU  
 390 x 65 x 50  
 MEC  
 n max. 3700



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5


SPL

HOELZER  
 FMASS

VERSCHRAUBUNG TYP C

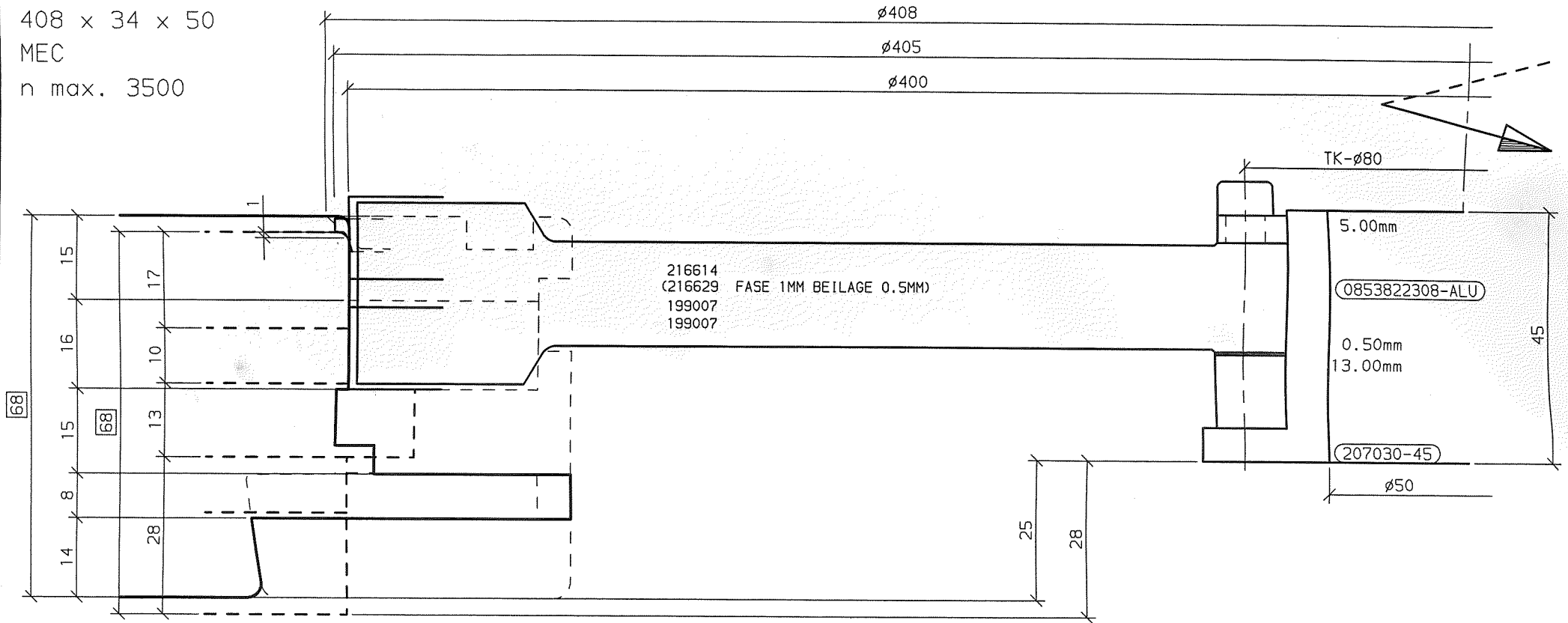
Z-BASIS = 3

HOELZER

Ers. durch:	Ers. für: 4 0853822 102 A	Maßstab	Gez.	22.03.08	Lar
Aenderungen: (B) 01.04.08 lar DURCHMESSER (SCHNEIDEN WECHSEL)		1:1	Gepr.	01.04.08	WOM
 <b>OERTLI SPLITTING CONCEPT</b> <b>TENONING SPINDLE 1</b> <b>MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 102			B



OERTLI  
 SATZ Nr. 0853822104-ALU  
 408 x 34 x 50  
 MEC  
 n max. 3500



216614  
 (216629 FASE 1MM BEILAGE 0.5MM)  
 199007  
 199007

5.00mm  
 (0853822308-ALU)  
 0.50mm  
 13.00mm  
 (207030-45)  
 $\phi 50$

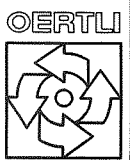
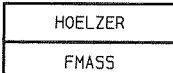
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- ⊙ = R 1.5
- r = R 2
- R = R 2.5

SPL

VERSCHRAUBUNG TYP C

Z-BASIS = 2

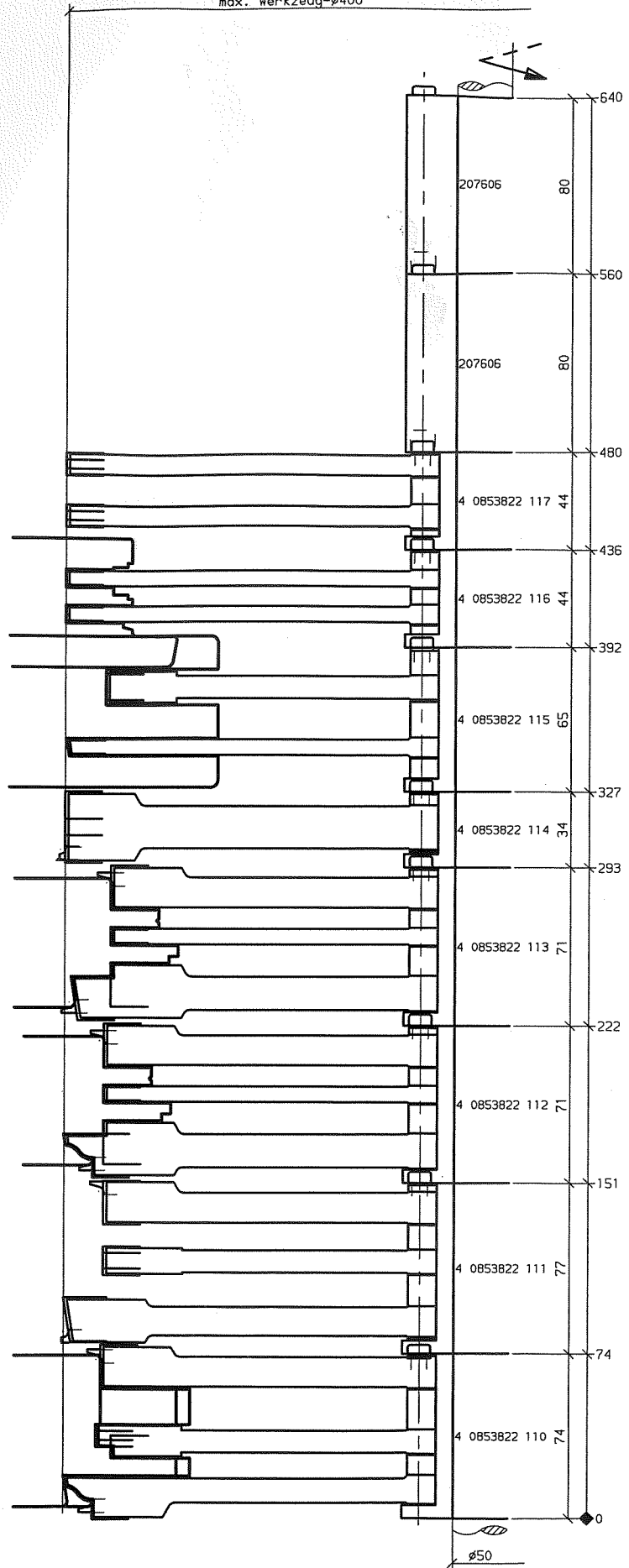
HOELZER


Ers. durch:	Ers. für: 4 0853822 104 A	Maßstab	Gez.	25.03.08	Lar
Aenderungen: (B) 15.04.08 Lar		1:1	Gepr.	15.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT</b> <b>TENONING SPINDLE 1</b> <b>MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 104		B	

SCHLITZSPINDEL 2  
n max. 3500

max. Werkzeug- $\phi$ 400

max. Hub = 560



Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSCHEMA - HIGH PERFORMANCE CW</b> <b>TENONING SPINDLE 2</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: OERTLI-UK, FSD K-Nr.: 166 372			
			3 0853822 055		A

wom : 15.04.08 : 12:47:15

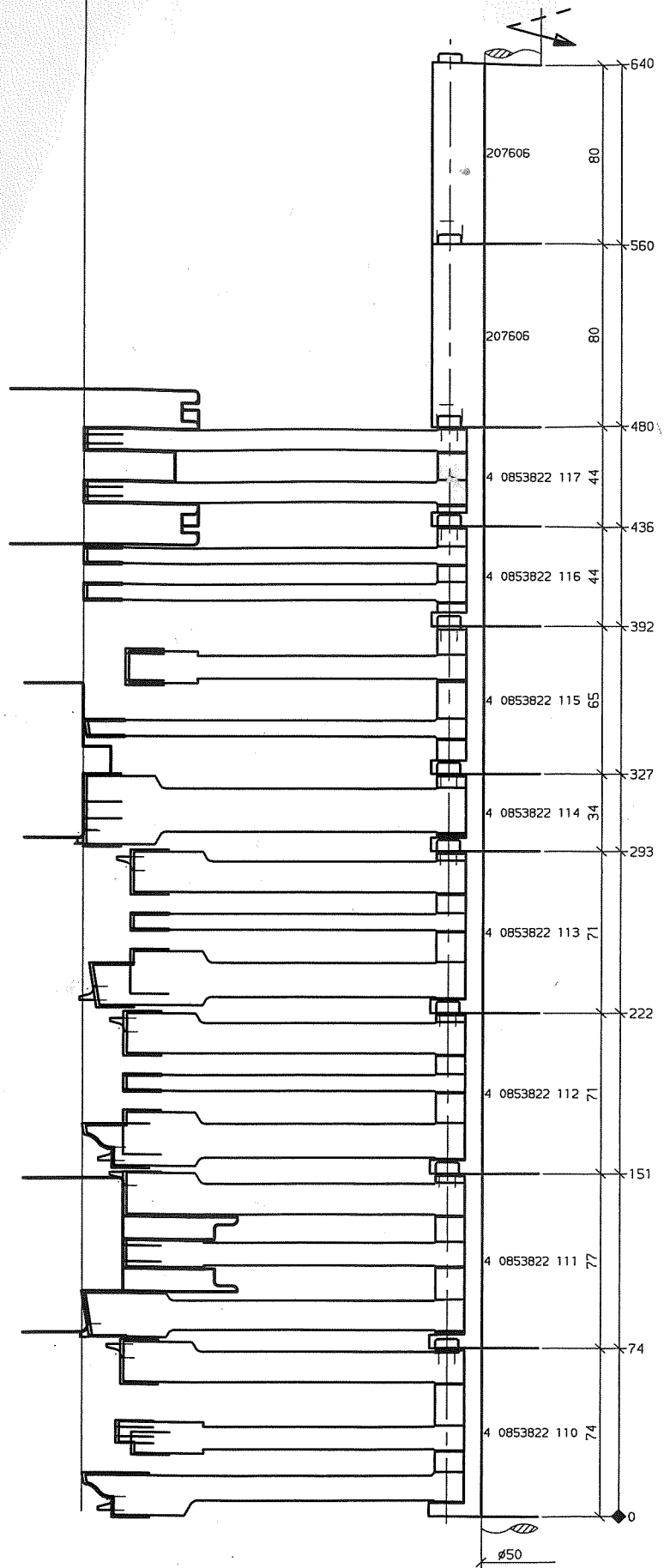



FOLDING SLIDING DOOR  
HIGH PERFORMANCE

SCHLITZSPINDEL 2  
n max. 3500

max. Werkzeug- $\phi$ 400

max. Hub = 560



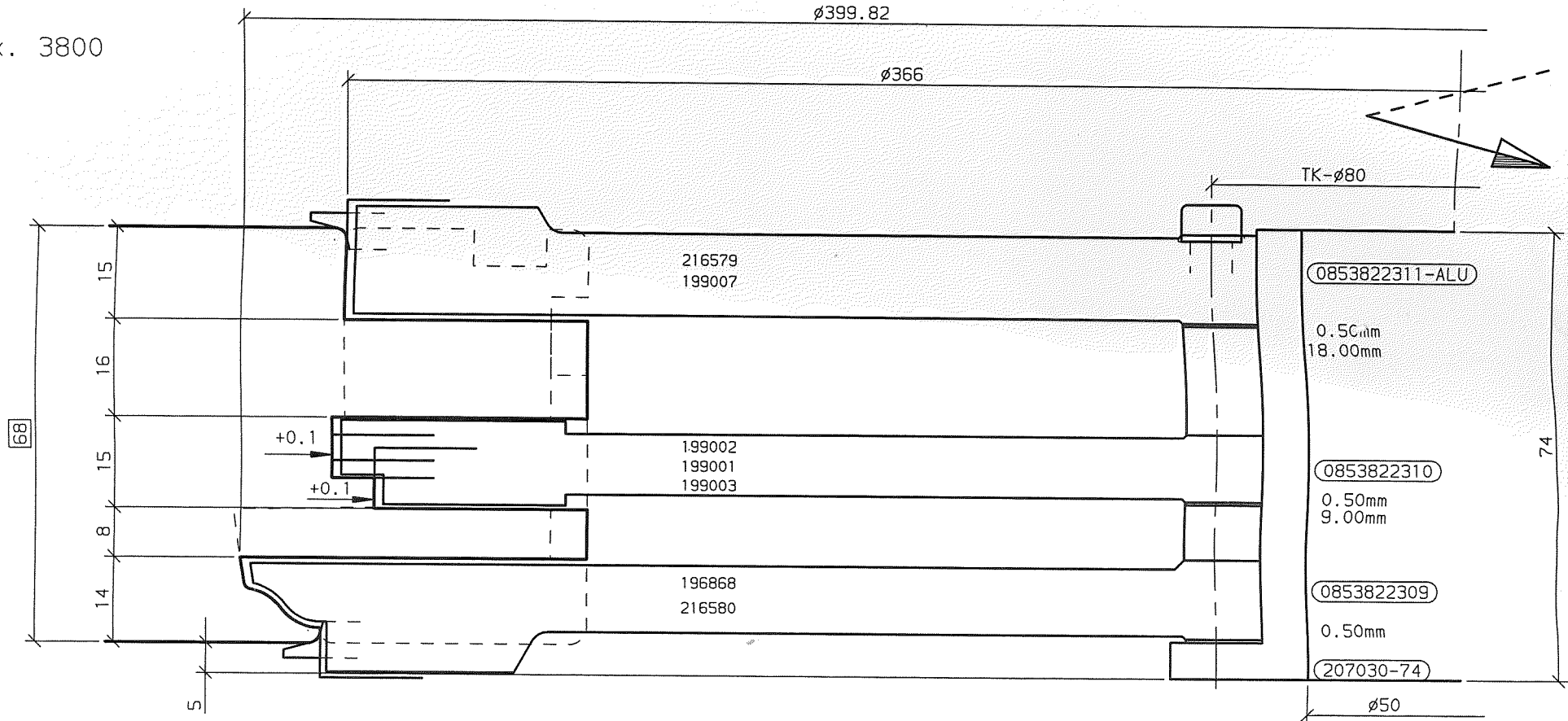
Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wcm
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSCHEMA - FOLDING SLIDING DOORS</b> <b>TENONING SPINDLE 2</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: 156 372 I-UK, FSD			
			3 0853822 055		A

wcm : 15.04.08 : 12:47:15

SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE

OERTLI  
 SATZ Nr. 0853822110-ALU  
 400 x 78 x 50  
 MEC  
 n max. 3800



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- ∩ = R 2
- R = R 2.5

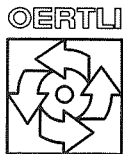
SPL

HOELZER  
 FMASS

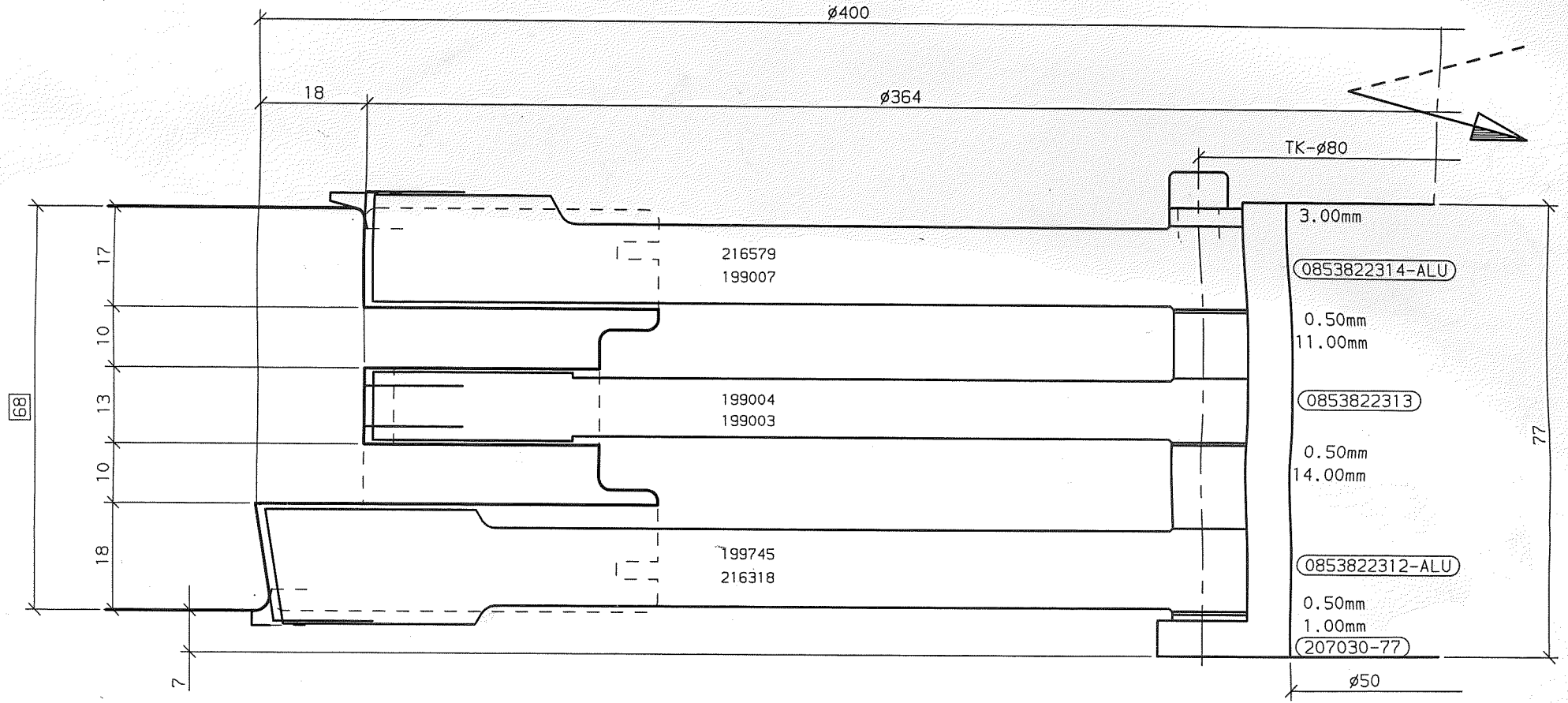
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	25.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 2          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 110		A	

OERTLI  
 SATZ NR. 0853822111-ALU  
 402 x 73 x 50  
 MEC  
 n max. 3600



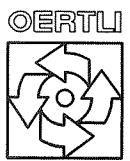
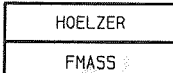

- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

SPL

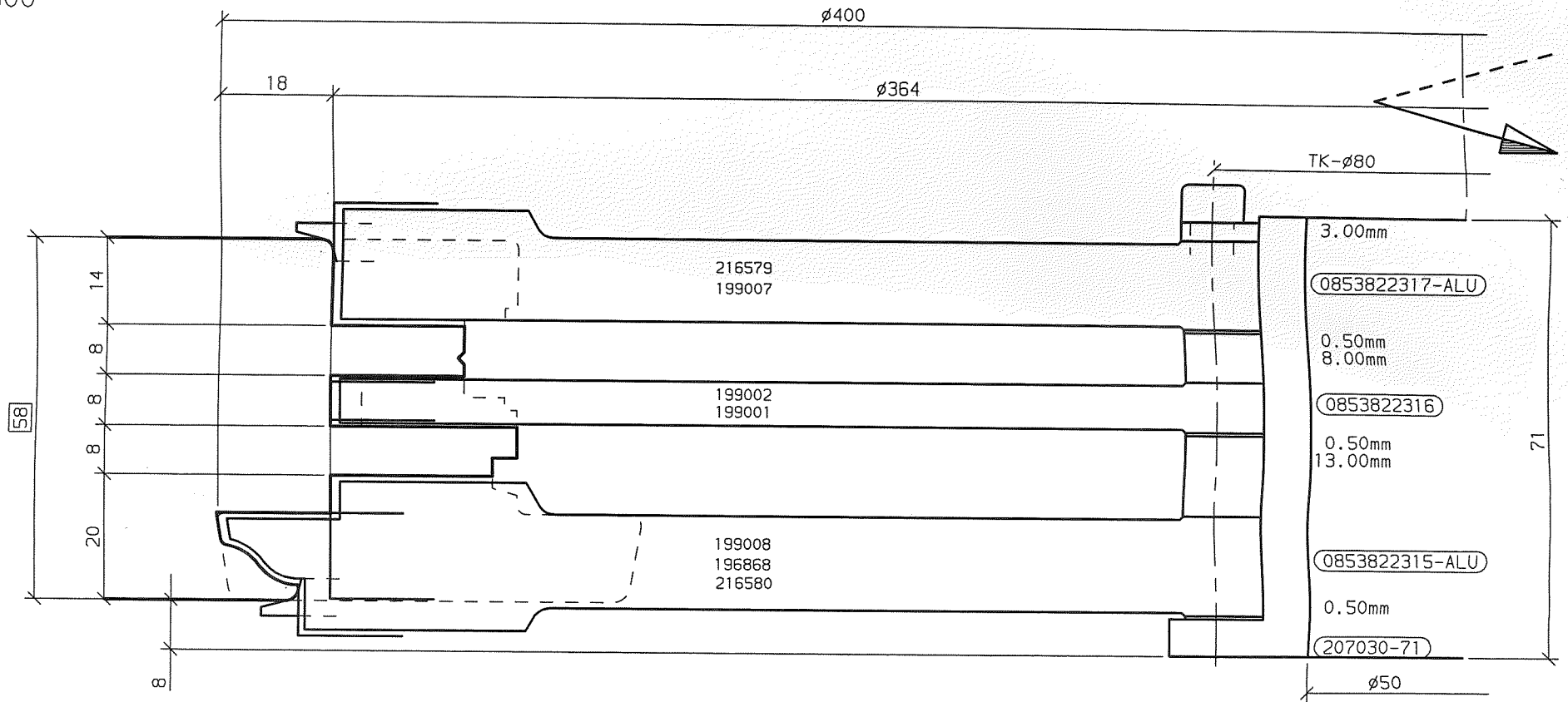
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

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		%			
		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 111		A	
<p>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 2          MACHINE: WEINIG UC-11</p>					

OERTLI  
 SATZ Nr. 0853822112-ALU  
 400 x 69 x 50  
 MEC  
 n max. 3600



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊙ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

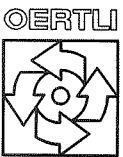
SPL

HOELZER  
 FMASS

VERSCHRAUBUNG TYP C

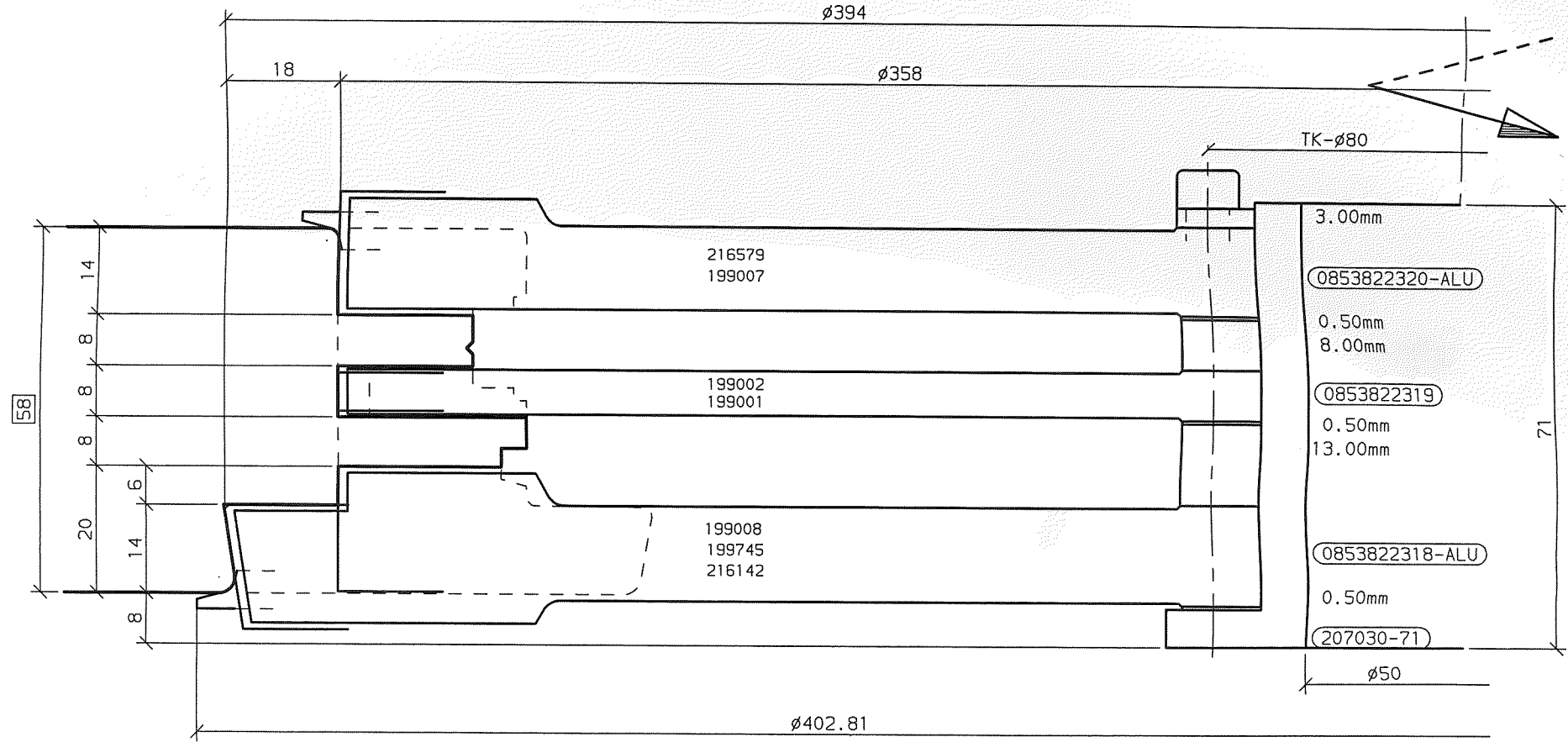
Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	26.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT</b> <b>TENONING SPINDLE 2</b> <b>MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 112			A



OERTLI  
 SATZ NR. 0853822113-ALU  
 403 x 69 x 50  
 MEC  
 n max. 3600



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- ⌢ = R 2
- R = R 2.5

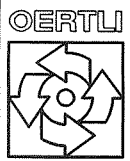


HOELZER  
 FMASS

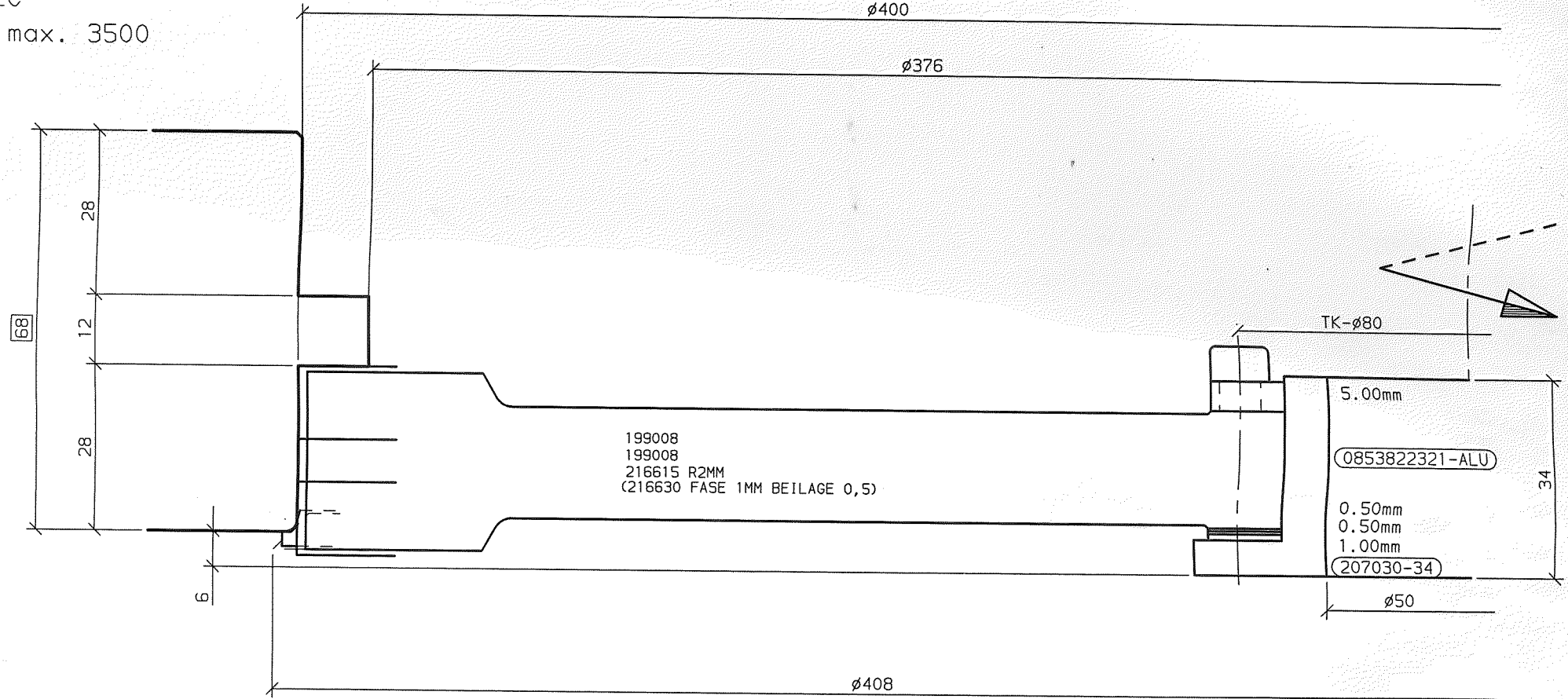
VERSCHRAUBUNG TYP C

Z-BASIS = 2



Ers. durch:	Ers. für:	Maßstab	Gez.	26.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 2          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 113			A

OERTLI  
 SATZ NR. 0853822114-ALU  
 408 x 32 x 50  
 MEC  
 n max. 3500



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5


SPL

HOELZER  
 FMASS

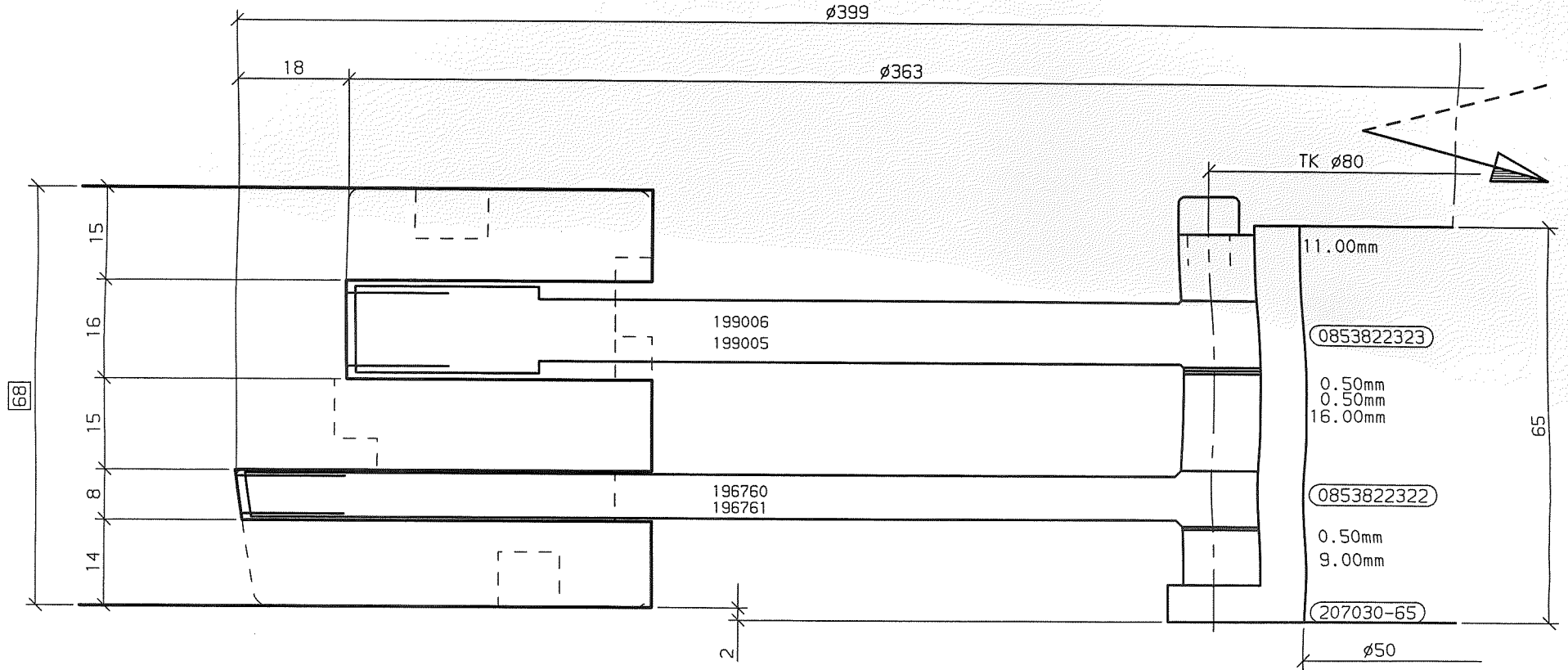
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	26.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT</b> <b>TENONING SPINDLE 2</b> <b>MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 114			A

OERTLI  
 SATZ NR. 0853822115  
 399 x 39 x 50  
 MEC  
 n max. 4000



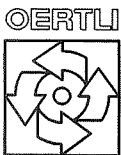
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

SPL

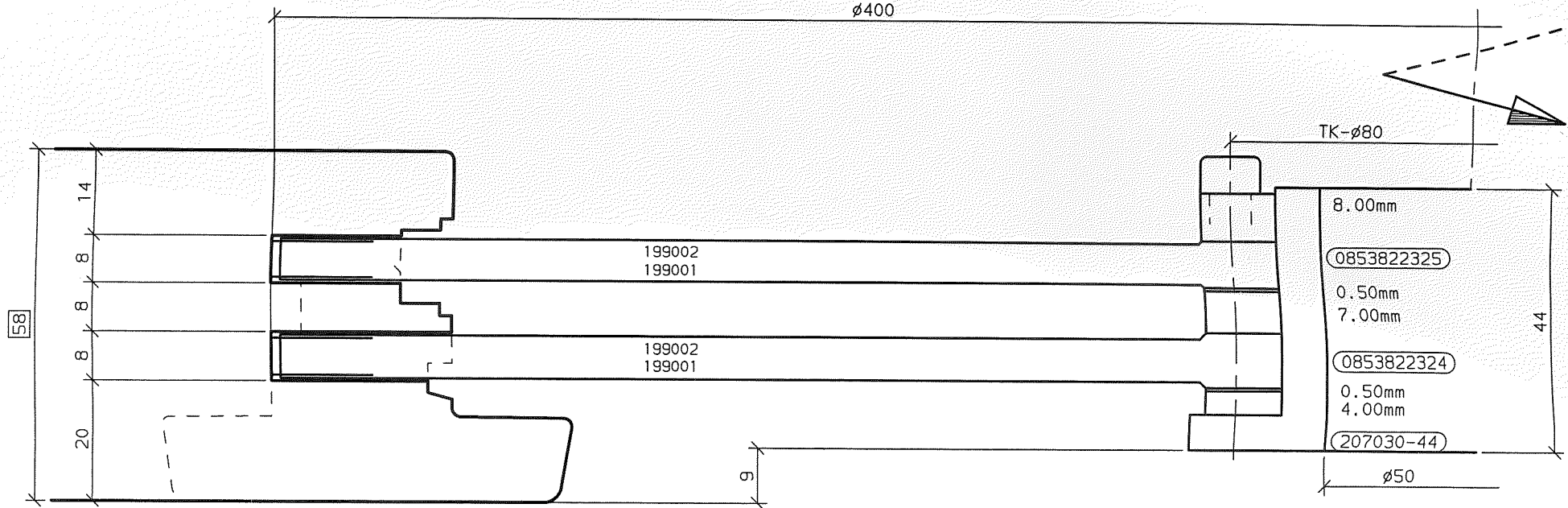
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	26.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
		K-Name: OERTLI-UK, FSD			
OERTLI SPLITTING CONCEPT TENONING SPINDLE 2 MACHINE: WEINIG UC-11		K-Nr.: 166 372			
HOELZER	FMASS	4 0853822 115			A

OERTLI  
 SATZ NR. 0853822116  
 400 x 24 x 50  
 MEC  
 n max. 4000



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- ⊙ = R 1.5
- r = R 2
- R = R 2.5

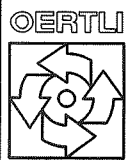
SPL

HOELZER  
 FMASS

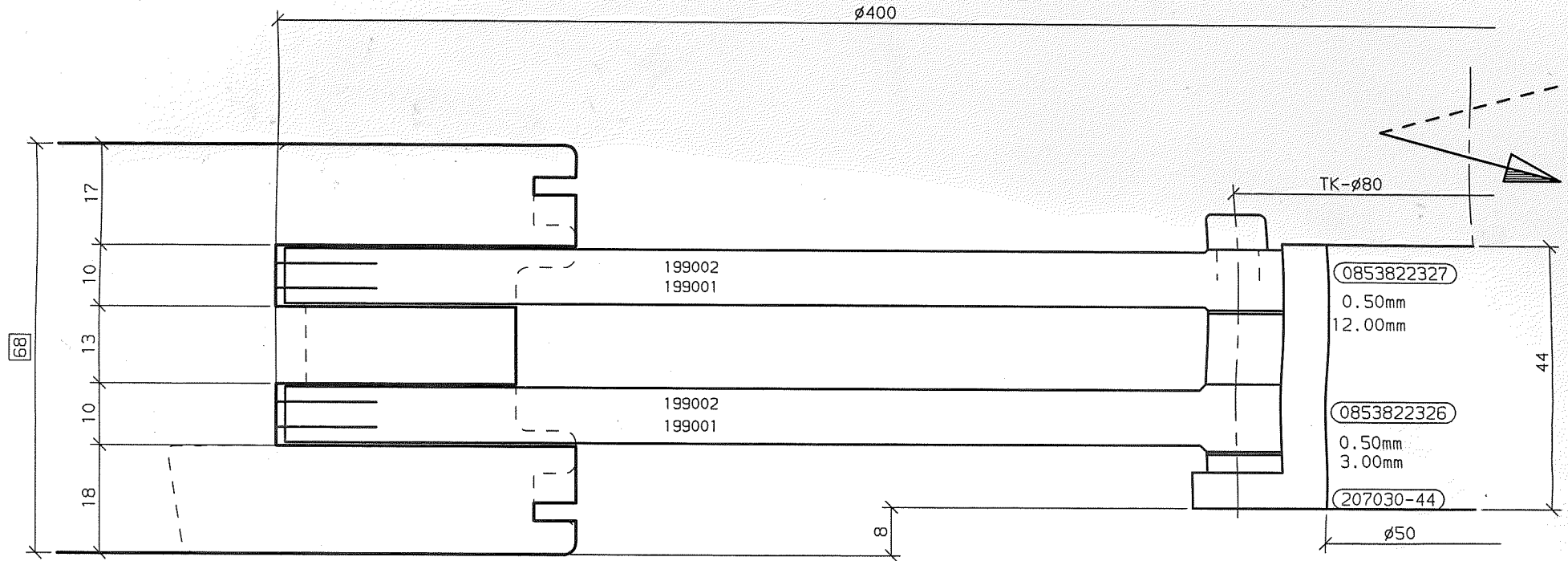
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	26.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 2          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 116			A

OERTLI  
 SATZ NR. 0853822117  
 400 x 33 x 50  
 MEC  
 n max. 4000



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

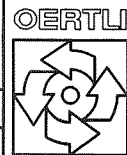
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

SPL

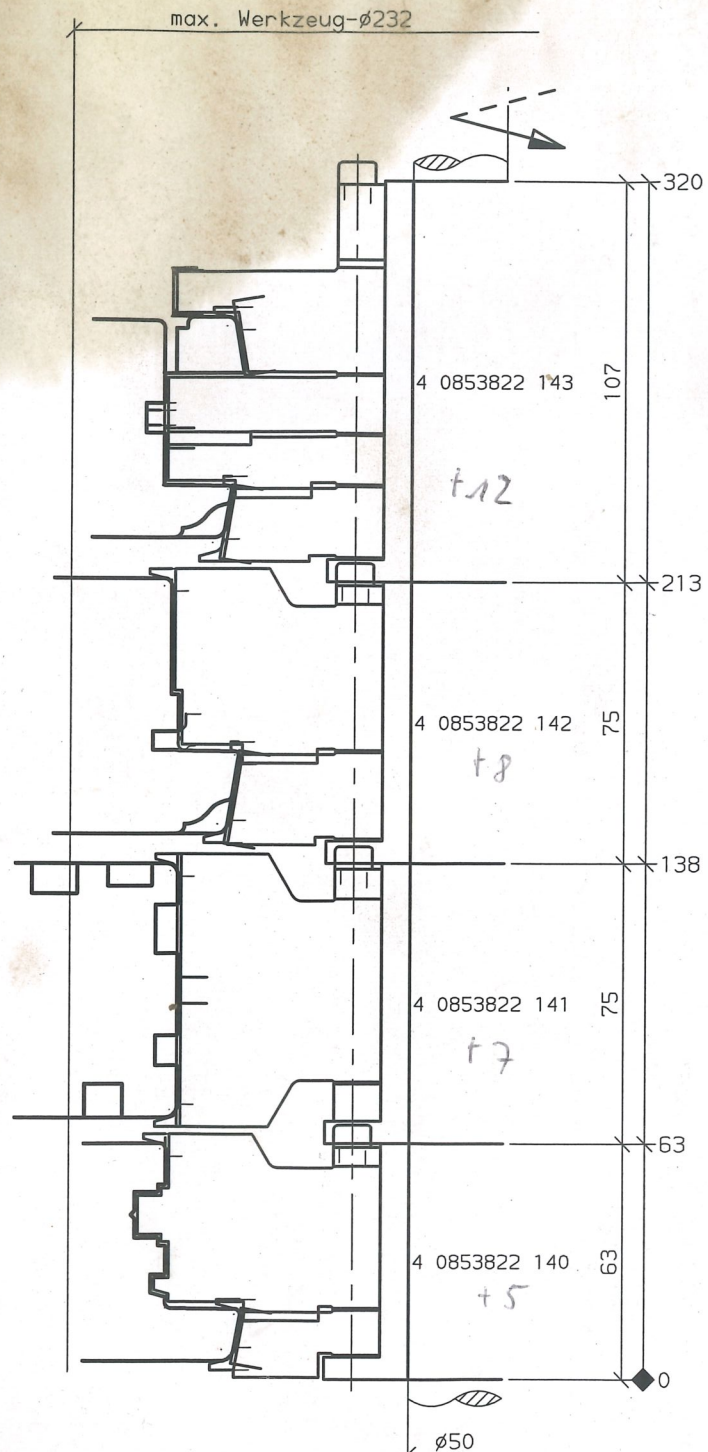
HOELZER  
 FMASS



OERTLI SPLITTING CONCEPT  
 TENONING SPINDLE 2  
 MACHINE: WEINIG UC-11

Ers. durch:	Ers. für:	Maßstab	Gez.	27.03.08	Lar
Aenderungen:		1:1	Gepr.	01.04.08	WOM
		%			
		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 117			A

PROFILSPINDEL 1  
n max. 7200




max. Hub = 240

wom : 17.04.08 : 08:14:52

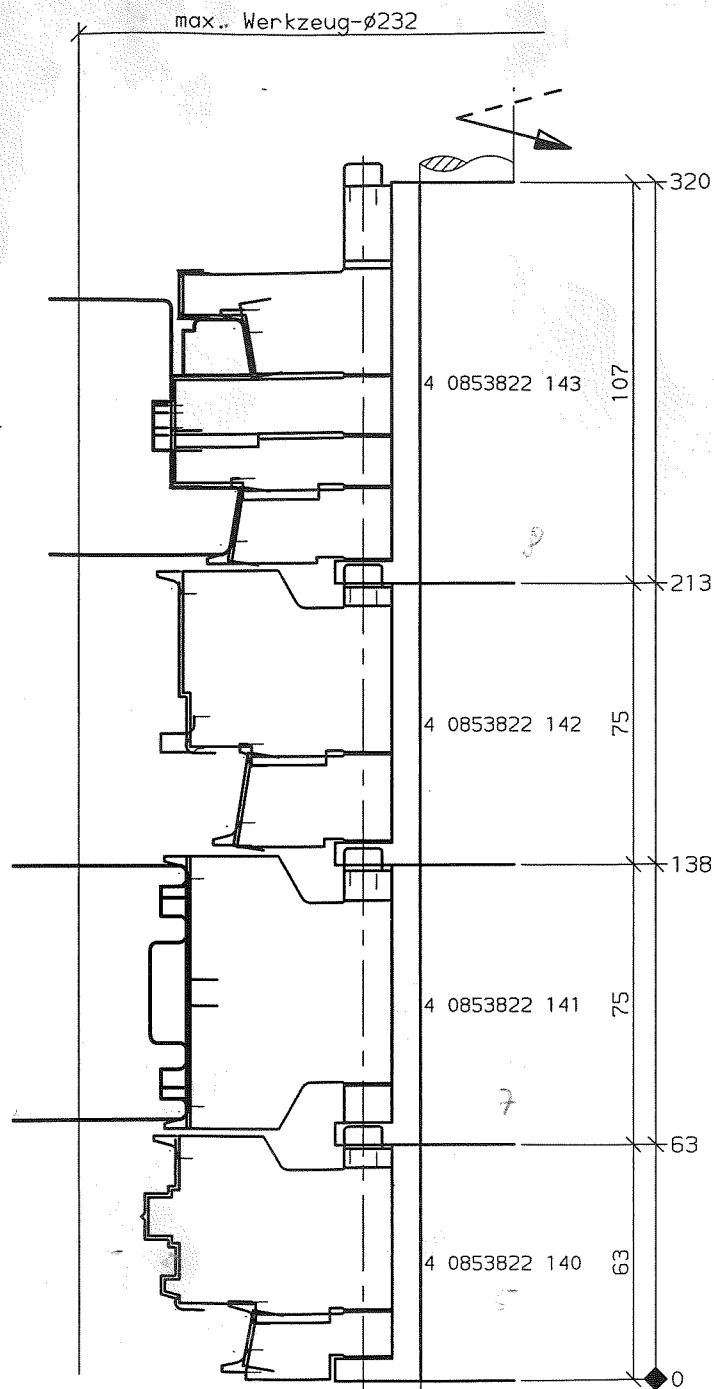
SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSHEMA - HIGH PERFORMANCE CW</b> <b>PROFILING SPINDLE 1</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: 0ERTLI-UK, FSD K-Nr.: 166 372			
			4 0853822 060		A

PROFILSPINDEL 1

n max. 7200

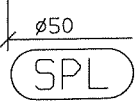


max. Hub = 240

alt.  
227

70

5



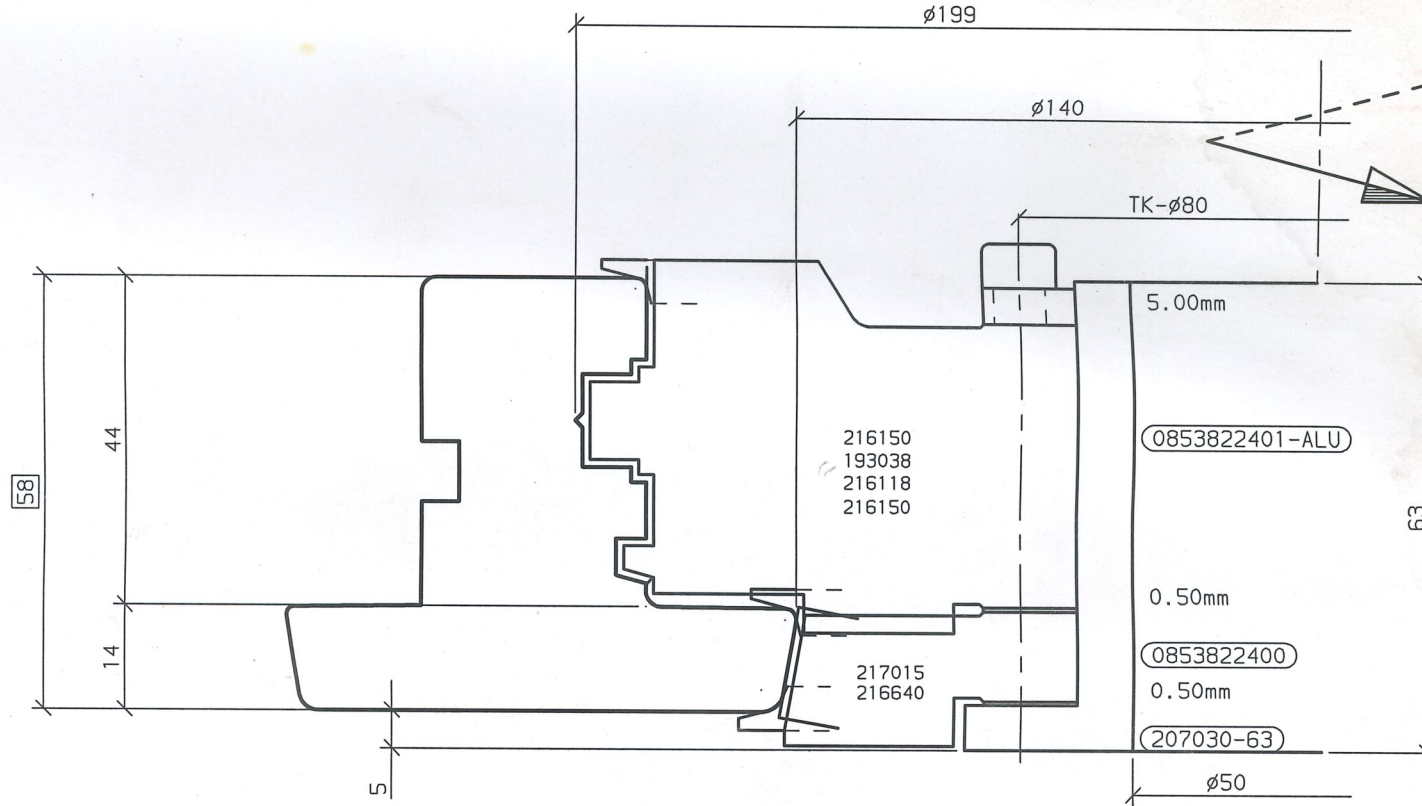
FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

wom : 17.04.08 : 08:14:52

Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	wom
		1:2	Gepr.		
		%	ARCHIV		

	SPINDELSCHEMA - FOLDING SLIDING DOORS PROFILING SPINDLE 1 MACHINE 1: WEINIG UC11	K-Nr.: 0853822 I-UK, FSD K-Nr.: 165 372
	4 0853822 060	A

OERTLI  
 SATZ NR. 0853822140-ALU  
 199 x 63 x 50  
 MEC  
 n max. 7200




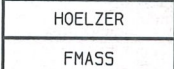
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- ⌢ = R 2
- R = R 2.5

SPL

VERSCHRAUBUNG TYP C

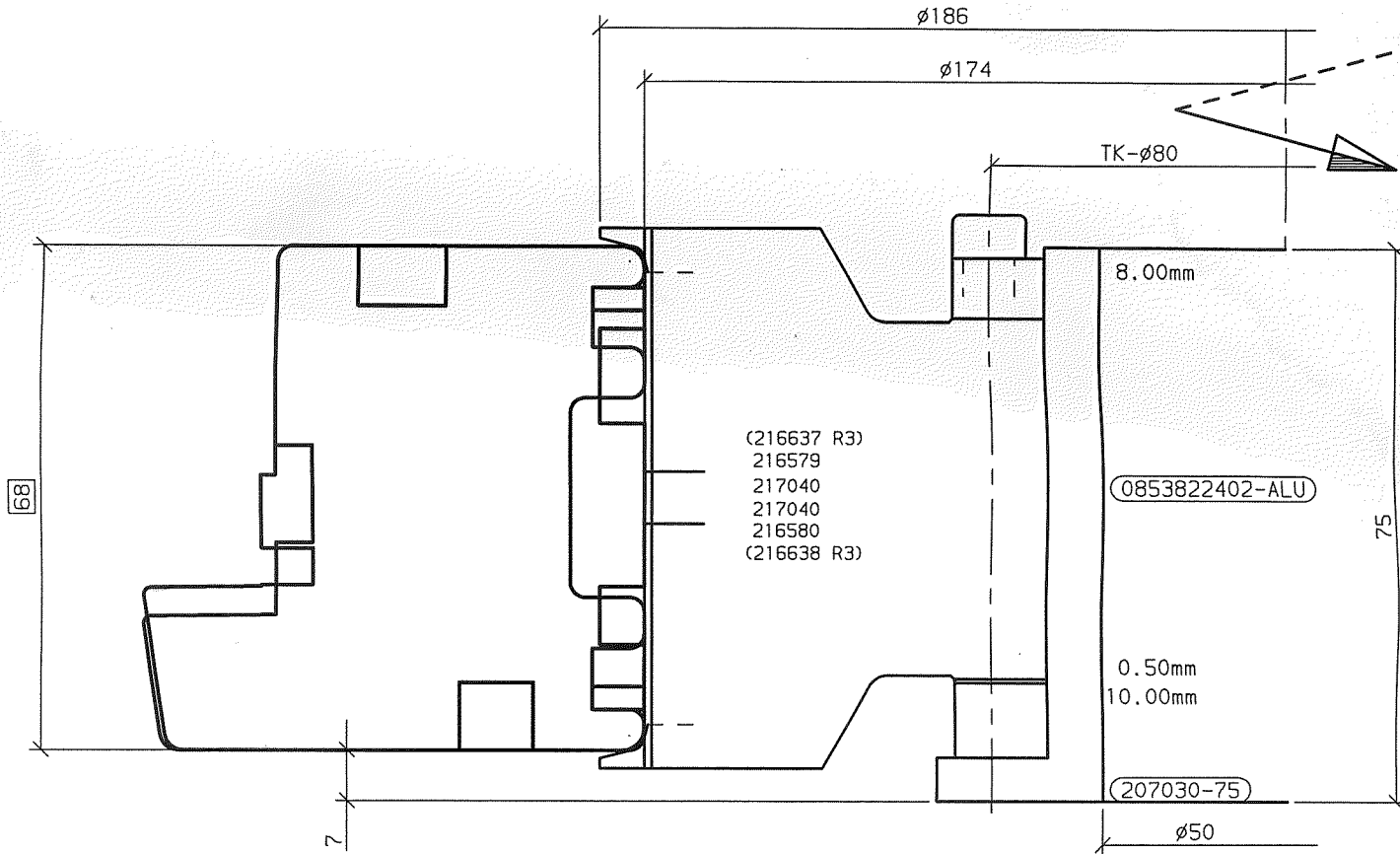
Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	27.03.08	Lar
Aenderungen:		1:1	Gepr.	07.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          PROFILING SPINDLE 1          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 140		A	



OERTLI  
 SATZ Nr. 0853822141-ALU  
 186 x 73 x 50  
 MEC  
 n max. 7800




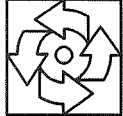
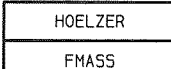
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

SPL

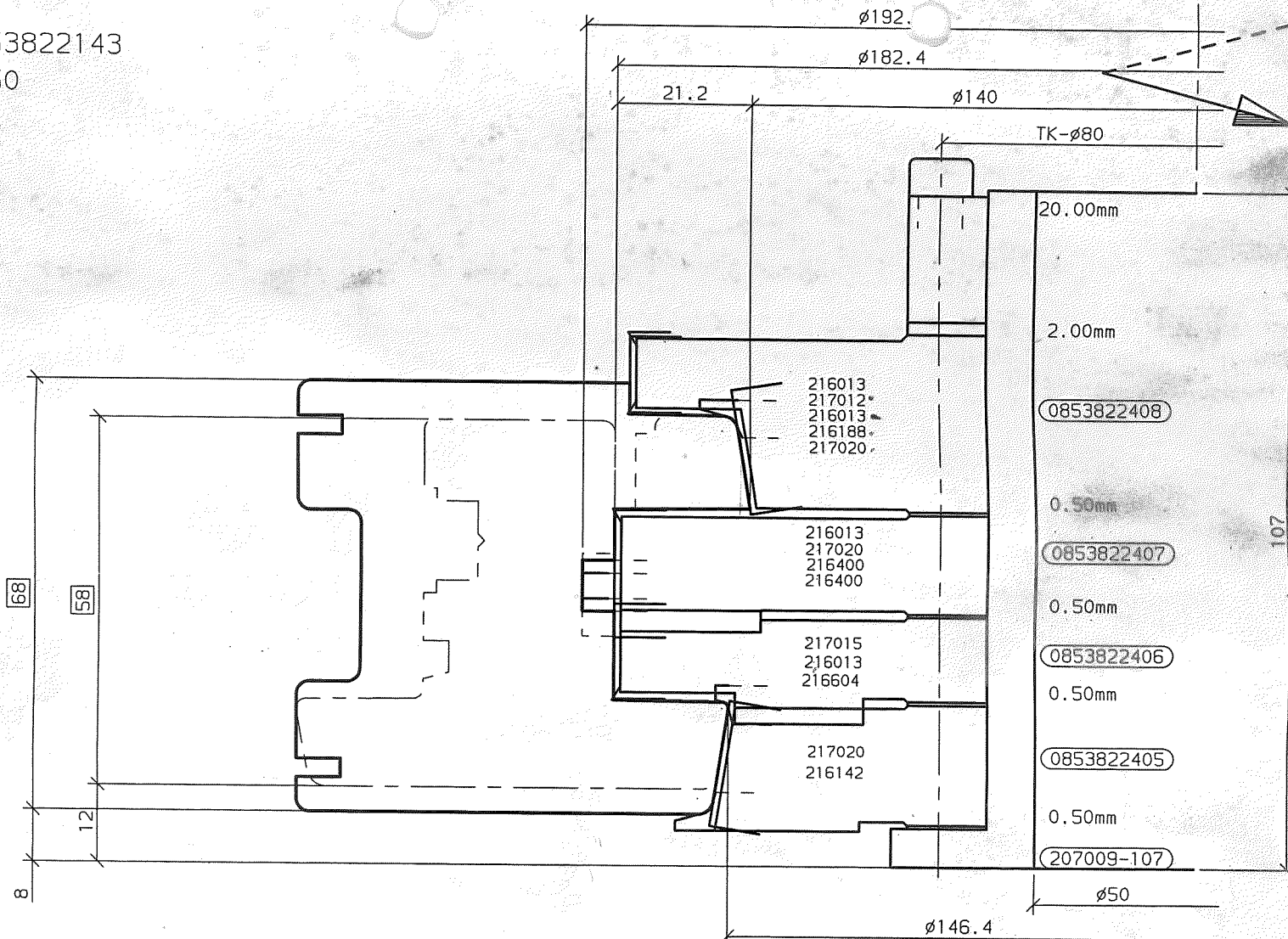
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch: .		Ers. für: .		Maßstab	Gez.	27.03.08	Lar
Aenderungen:					1:1	Gepr.	07.04.08
				%			
		<b>OERTLI SPLITTING CONCEPT          PROFILING SPINDLE 1          MACHINE: WEINIG UC-11</b>			K-Name: OERTLI-UK, FSD		
					K-Nr.: 166 372		
		4 0853822 141			A		

OERTL  
 SATZ NR. 0853822143  
 193 x 79 x 50  
 MEC  
 n max. 8400



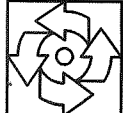
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- X = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

SPL

VERSCHRAUBUNG TYP C

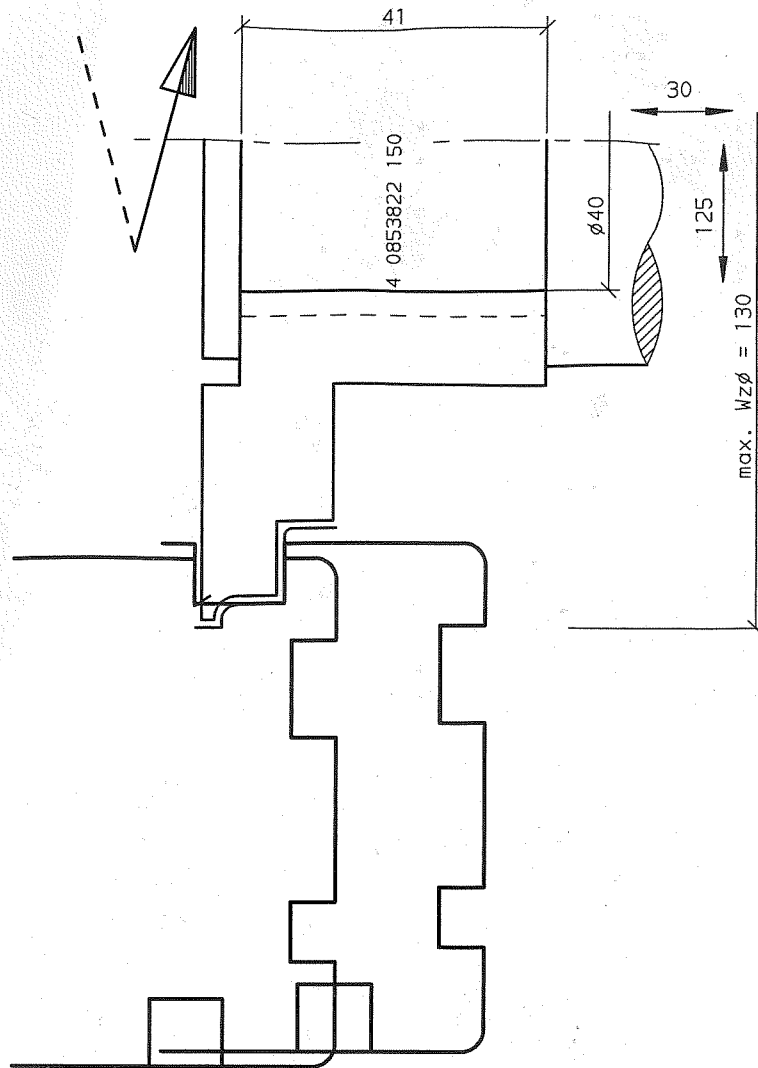
Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für: 4 0853822 143 A	Maßstab	Gez.	31.03.08	Lar
Aenderungen: (B) 15.04.08 DJL RING		1:1	Gepr.	15.04.08	WOM
OERTLI		%	K-Name: OERTLI-UK, FSD		
HOELZER		K-Nr.: 166 372			
FMASS		4 0853822 143 B			
 <b>OERTLI SPLITTING CONCEPT          PROFILING SPINDLE 1          MACHINE: WEINIG UC-11</b>					

1. HORIZONTALSPINDEL

n max. 12400

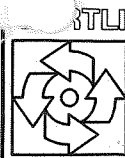


wom : 17.04.08 : 08:14:52

SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

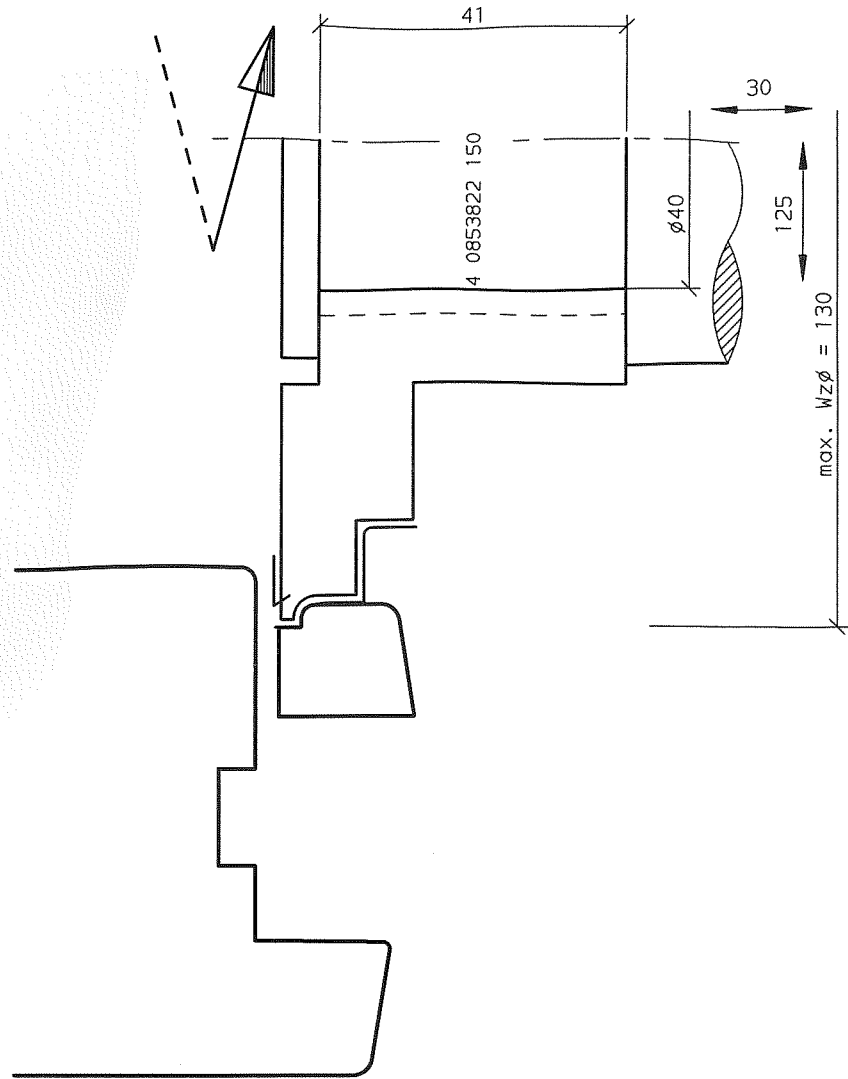
Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wom
Aenderungen:		1:1	Gepr.	.	.
		%	ARCHIV		



SPINDELSHEMA - HIGH PERFORMANCE CW  
1. HORIZONTALSPINDEL  
MASCHINE 1: WEINIG UC11

K-Nr.: 166 372	
4 0853822 065	A

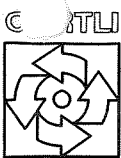
1. HORIZONTALSPINDEL  
n max. 12400



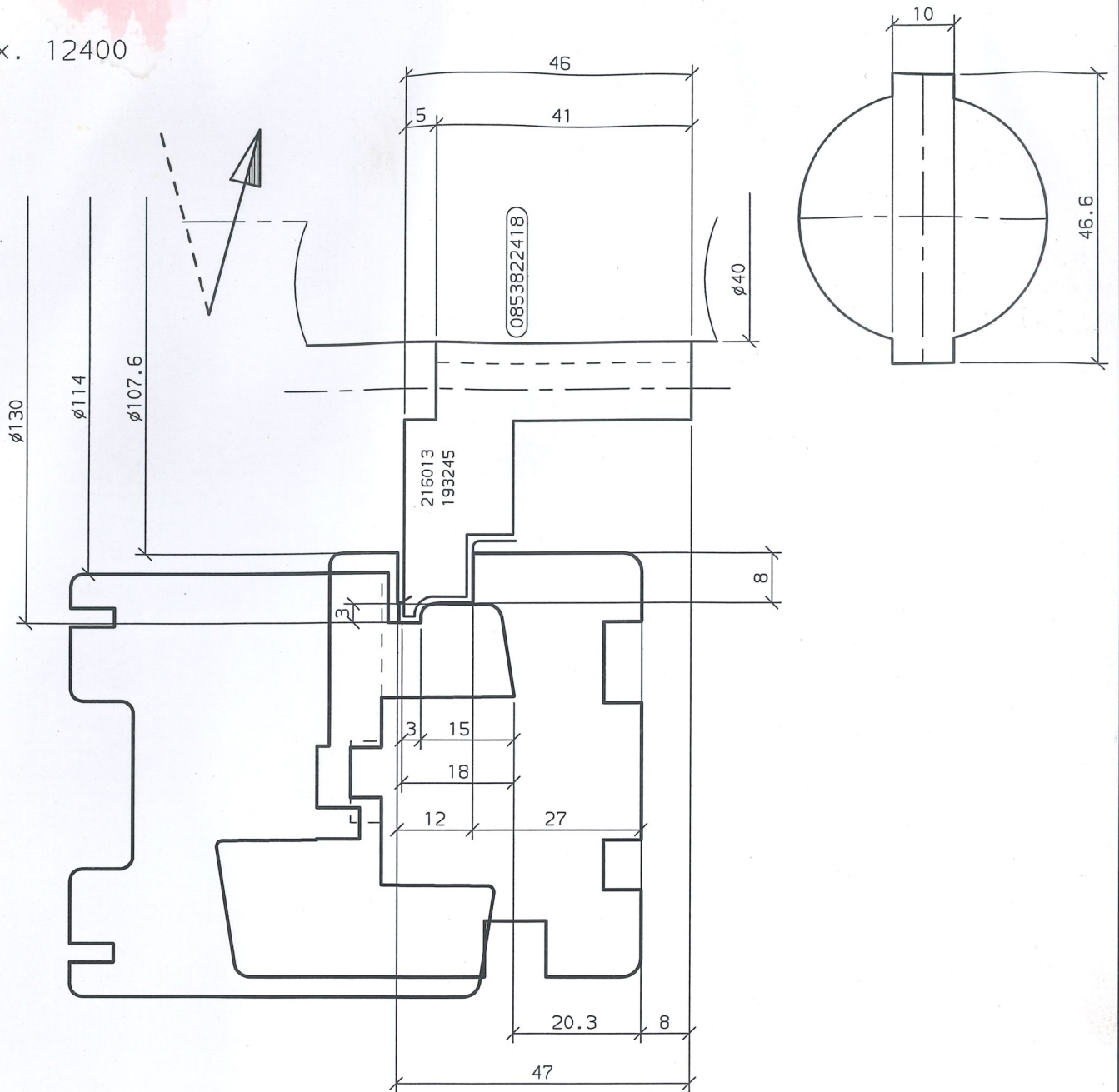
wom : 17.04.08 : 08:14:52

SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CH

Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	.	.
		%	ARCHIV		
 SPINDELSCHHEMA - FOLDING SLIDING DOORS 1. HORIZONTALSPINDEL MASCHINE 1: WEINIG UC11		K-Nr.: 0671-UK, FSD K-Nr.: 166 372			
4 0853822 065				A	

OERTLI  
 0853822418  
 130 x 19 x 40  
 EC  
 n max. 12400



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

**HOELZER**

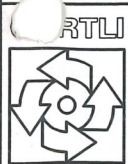
VERSCHRAUBUNG TYP W4

Z-BASIS = 3

(SPL)

HOELZER
FMASS

Ers. durch:	Ers. für: 4 0853822 150 A	Maßstab	Gez.	02.04.08	LAR
Aenderungen:	(B) 11.04.08 lar	1:1	Gepr.	11.04.08	WOM
	EINDREHUNG	%			



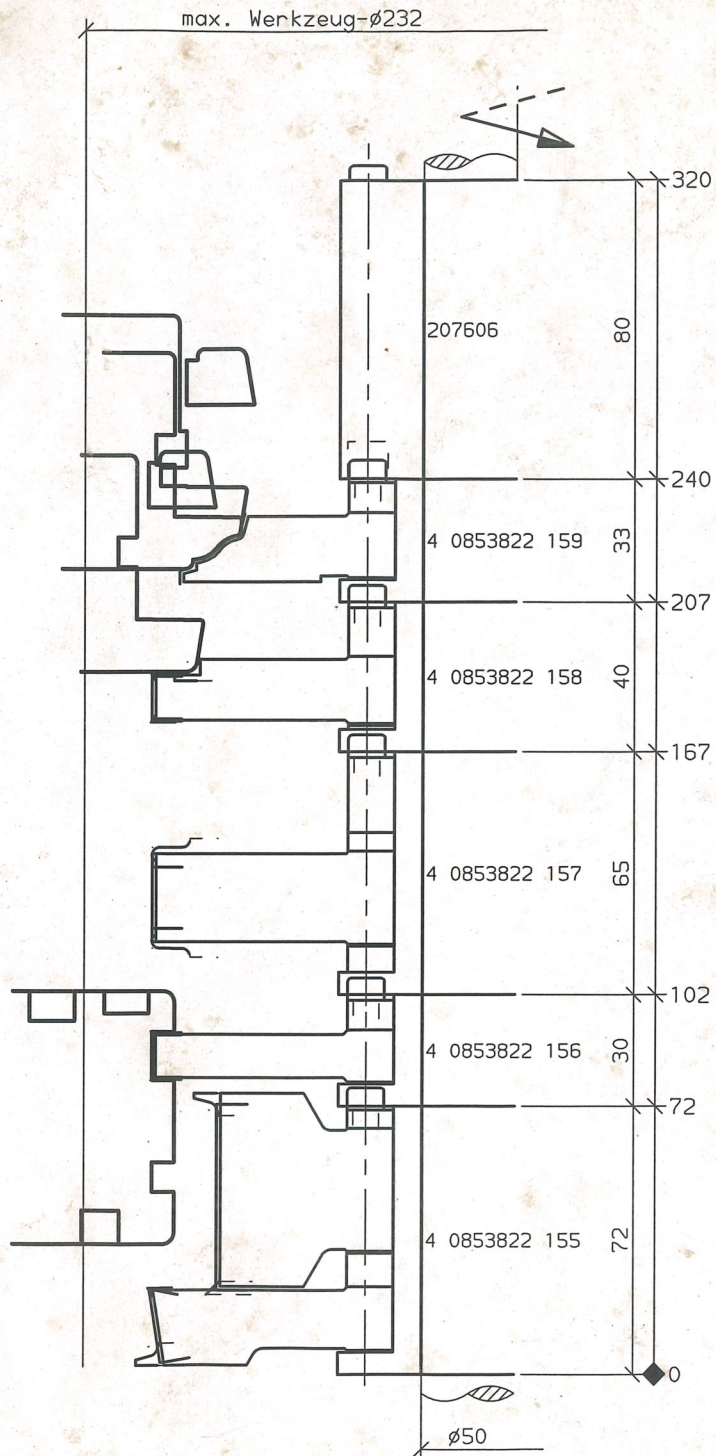
**OERTLI SPLITTING CONCEPT  
 TOP HORIZONTAL SPINDLE 1  
 MACHINE: WEINIG UC-11**

K-Name: OERTLI-UK, FSD	
K-Nr.: 166 372	
4 0853822 150	B

PROFILSPINDEL 2

n max. 7400

max. Hub = 290



wom : 22.04.08 : 10:28:13

Ers. durch:	Ers. für: 4 0853822 070 A	Maßstab	Gez.	22.04.08	wom
(B) 22.04.08 wom		1:2	Gepr.	.	.
Aenderungen: SATZ 158 HAT GEÄNDERT		%	ARCHIV		



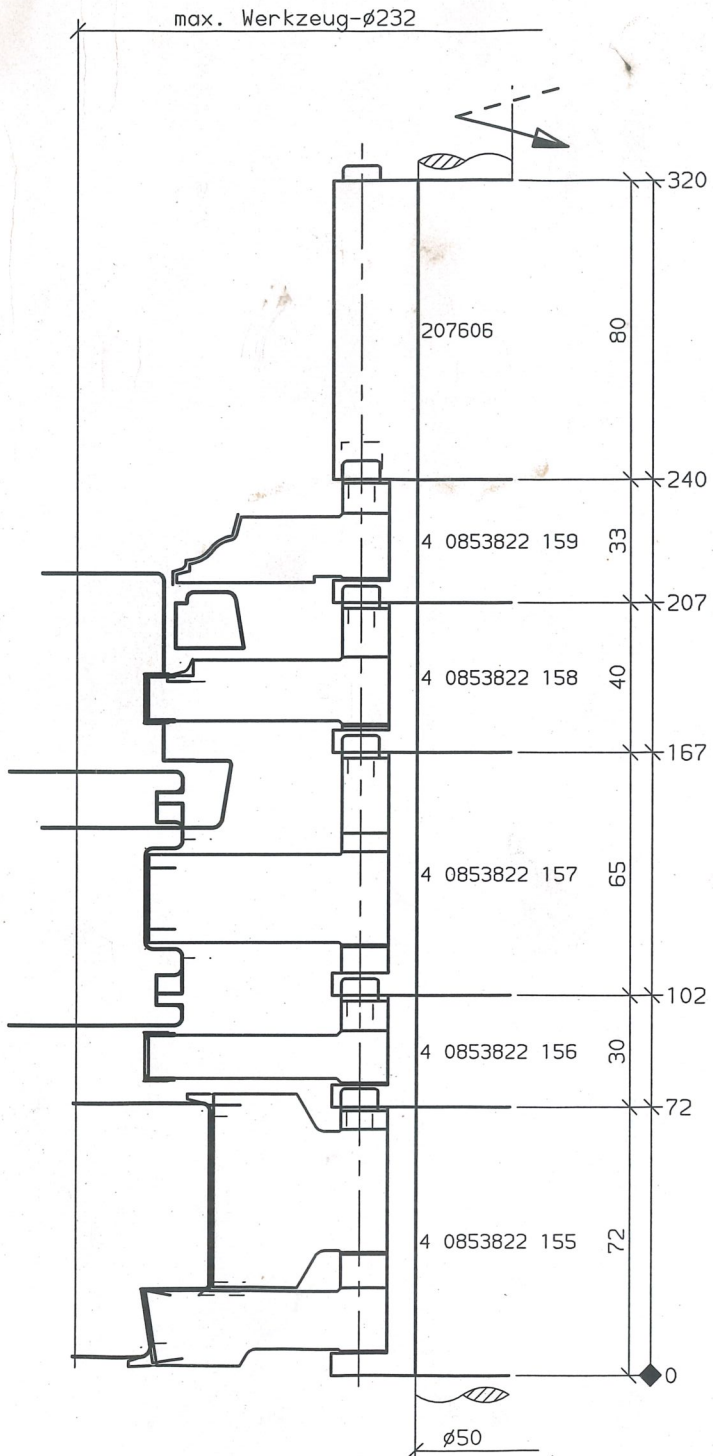
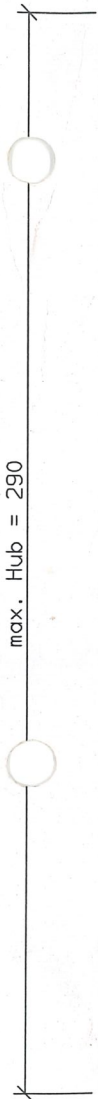
**SPINDELSCHEMA - HIGH PERFORMANCE CW**  
**PROFILSPINDEL 2**  
**MASCHINE 1: WEINIG UN11**

K-Nr.: 166 372	
4 0853822 070	B

FOLDING SLIDING DOORS  
 HIGH PERFORMANCE CW

PROFILSPINDEL 2


n max. 7400



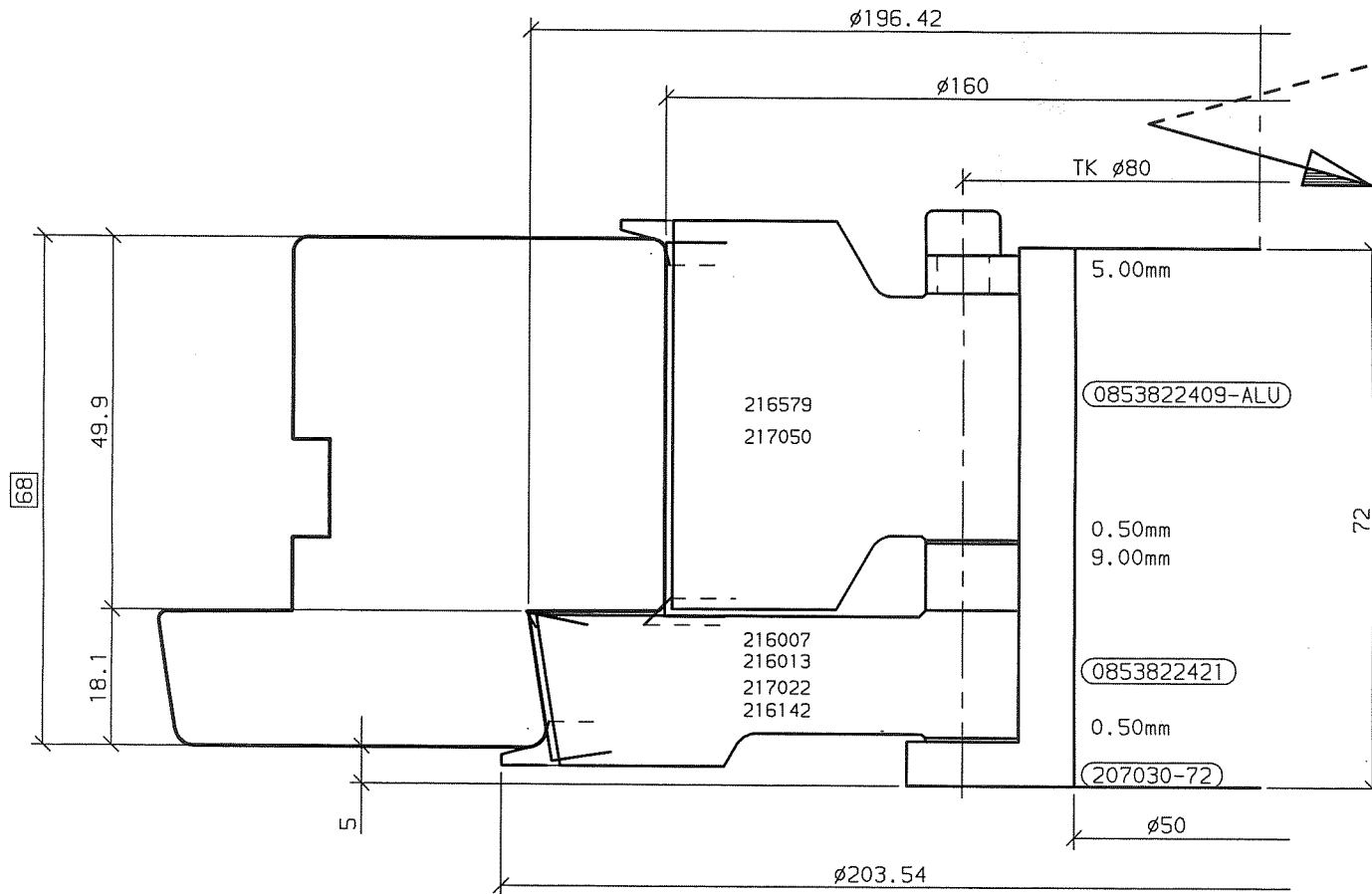
SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CM

wom : 22.04.08 : 10:28:13

Ers. durch:	Ers. für: 4 0853822 070 A	Maßstab	Gez.	22.04.08	wom
Aenderungen: (B) 22.04.08 wom SATZ 158 HAT GEÄNDERT		1:2	Gepr.	.	.
		%	ARCHIV		
 SPINDELSCHEMA - FOLDING SLIDING DOORS PROFILSPINDEL 2 MASCHINE 1: WEINIG UN11		K-Nr.: 0853822-UK, FSD			
		K-Nr.: 166 372			
4 0853822 070					B

OERTLI  
 SATZ NR. 0853822155-ALU  
 204 x 73 x 50  
 MEC  
 n max. 7900



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- x = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5

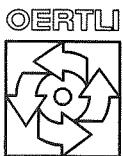
SPL

HOELZER  
 FMASS

VERSCHRAUBUNG TYP C

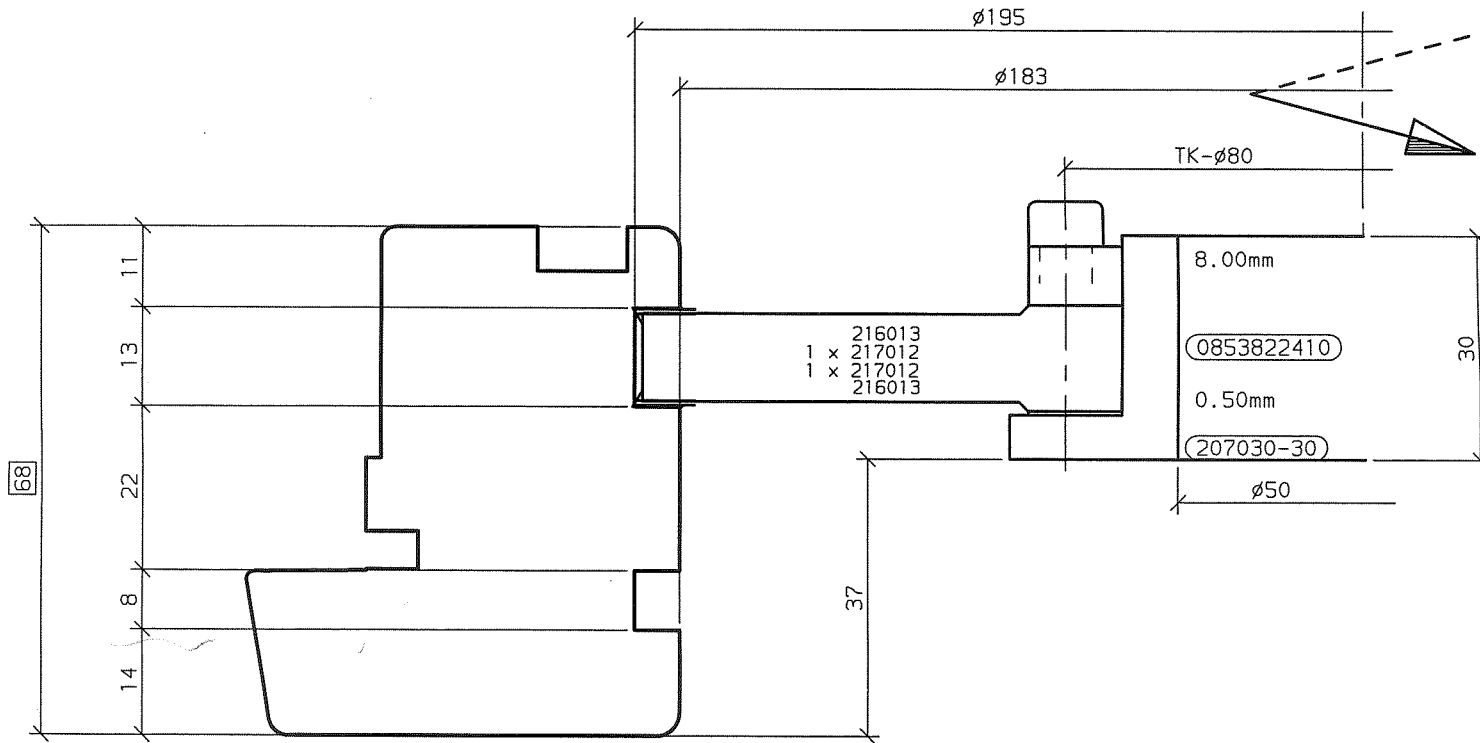
Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für: 4 0853822 155 A	Maßstab	Gez.	31.03.08	Lar
Aenderungen: (B) 15.04.08 DJL FRÄSERNUMMERIRUNG		1:1	Gepr.	15.04.08	WOM
		%	ARCHIV		
 <b>OERTLI SPLITTING CONCEPT          TENONING SPINDLE 2          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 155			B



OERTL  
 SATZ NR. 0853822156  
 196 x 13 x 50  
 MEC  
 n max. 8200



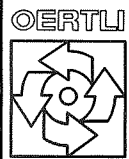
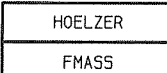
- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- ⌢ = R 2
- R = R 2.5

SPL

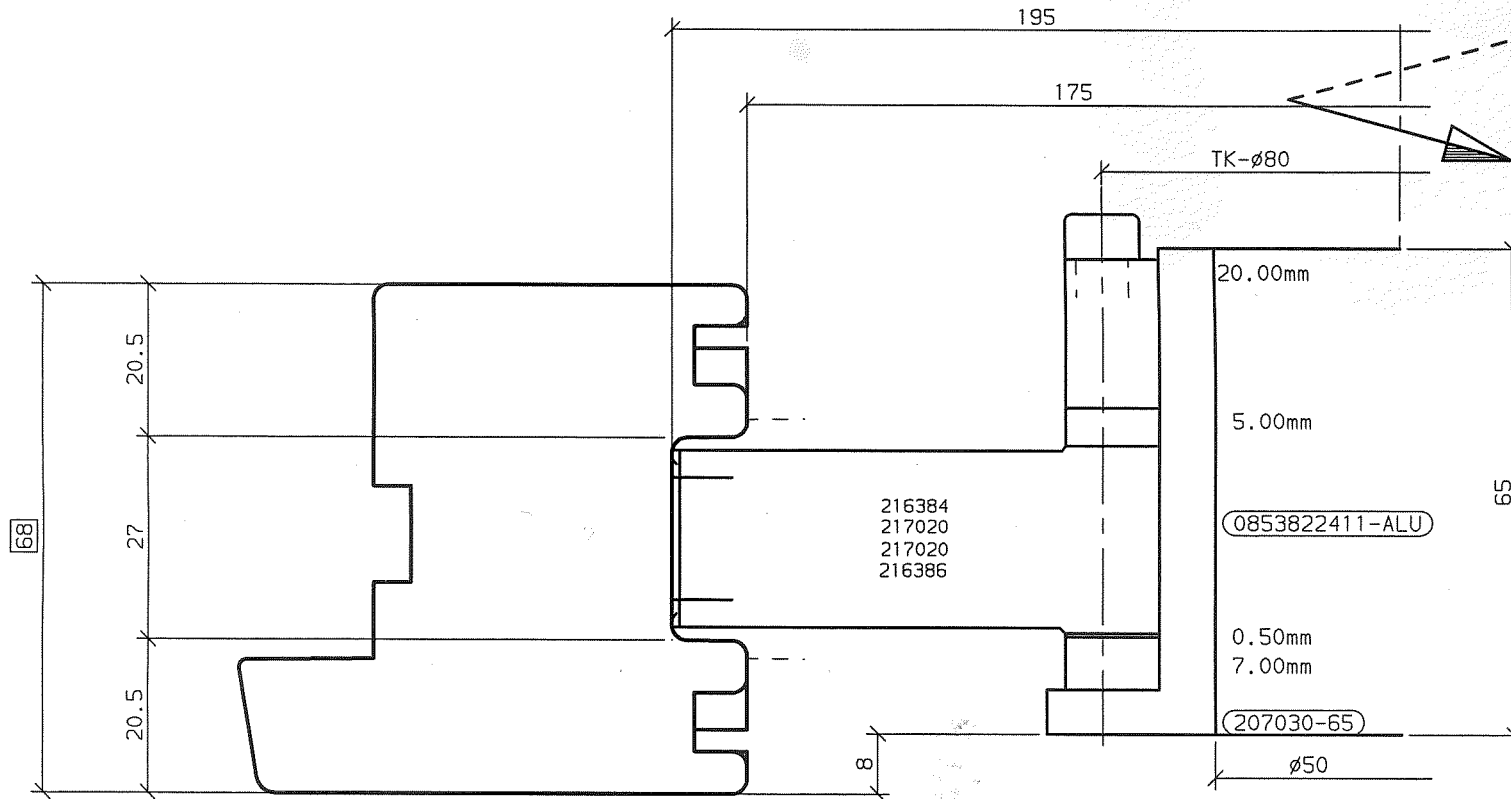
VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

Ers. durch:	Ers. für:	Maßstab	Gez.	31.03.08	Lar
Aenderungen:		1:1	Gepr.	07.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT</b> <b>PROFILING SPINDLE 2</b> <b>MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 156			A

OERTLI  
 SATZ NR. 0853822157-ALU  
 195 x 30 x 50  
 MEC  
 n max. 7400



- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- ⊙ = R 1.5
- ⋄ = R 2
- R = R 2.5

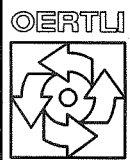
SPL

HOELZER  
 FMASS

VERSCHRAUBUNG TYP C

Z-BASIS = 2

HOELZER

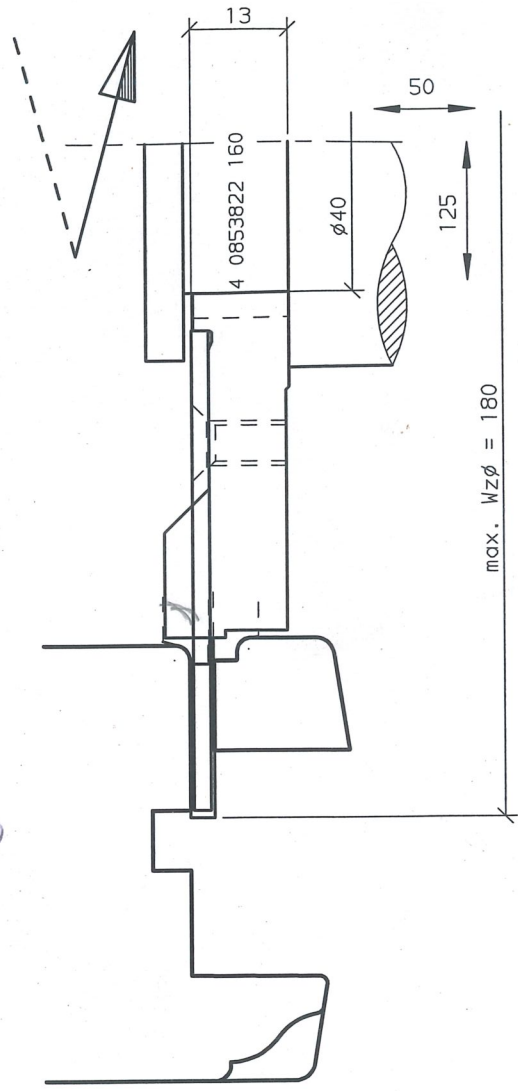
Ers. durch:	Ers. für:	Maßstab	Gez.	31.03.08	Lar
Aenderungen:		1:1	Gepr.	07.04.08	WOM
		%			
 <b>OERTLI SPLITTING CONCEPT          PROFILING SPINDLE 2          MACHINE: WEINIG UC-11</b>		K-Name: OERTLI-UK, FSD			
		K-Nr.: 166 372			
		4 0853822 157			A





2. HORIZONTALSPINDEL

n max. 9000




58

wom : 17.04.08 : 08:14:52

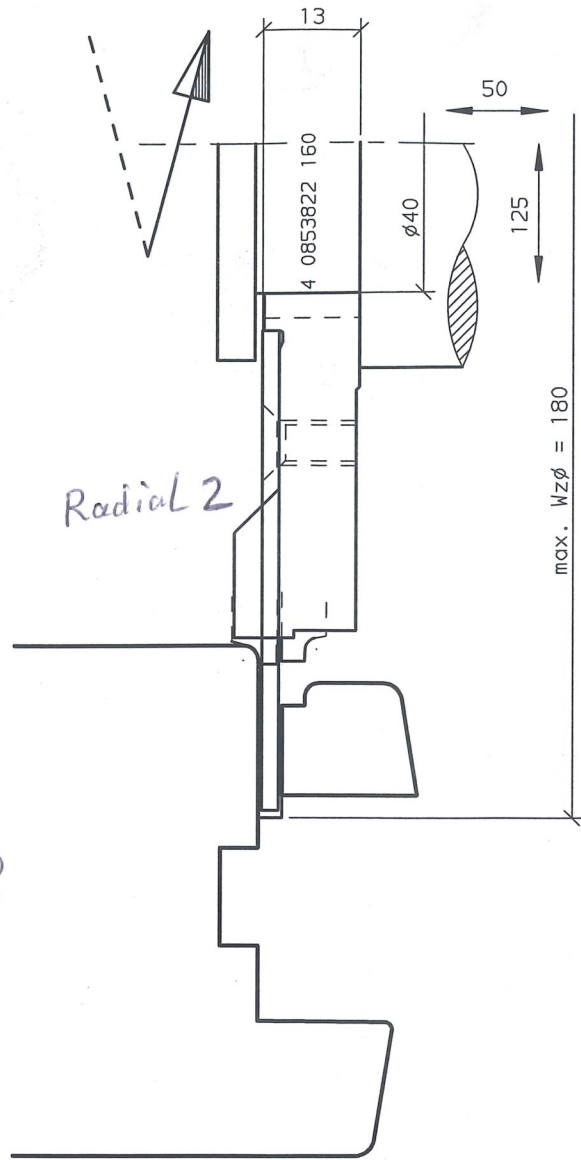
SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

Ers. durch:	Ers. für:	Maßstab	Gez.	17.04.08	wom
Aenderungen:		1:1	Gepr.		
		%	ARCHIV		
 SPINDELSHEMA - HIGH PERFORMANCE CW 2. SPINDLE TOP MACHINE 1: WEINIG UC11		K-Nr.: 166 372 K-Nr.: 166 372		K-Nr.: 166 372 K-Nr.: 166 372	
		4 0853822 075			A

2. HORIZONTALSPINDEL

n max. 9000

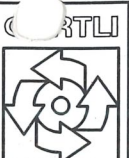


68

wom : 17.04.08 : 08:14:52

SPL

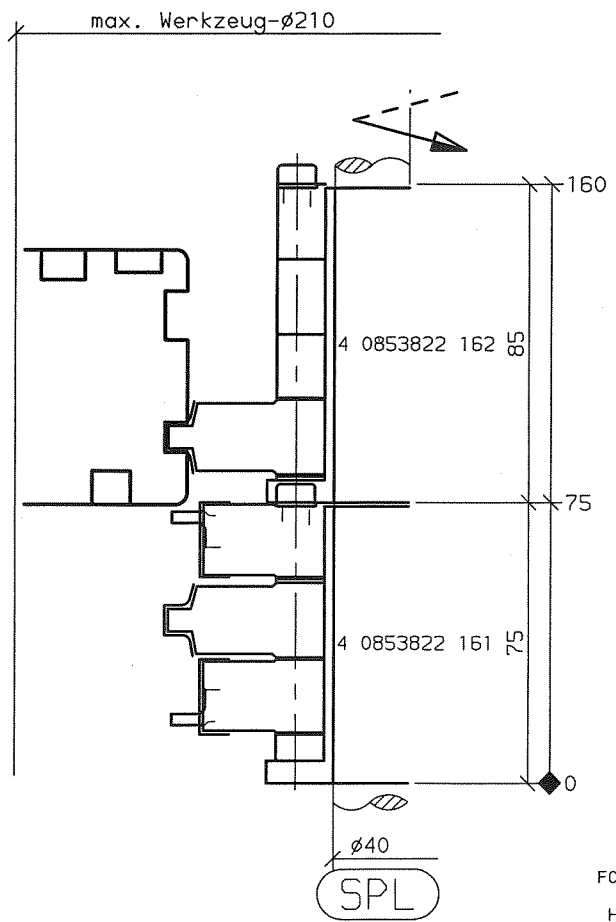
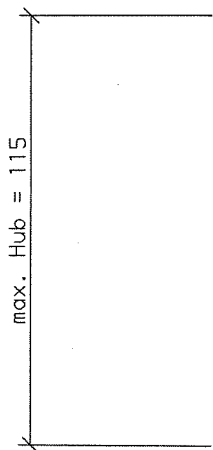
FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

Ers. durch:	Ers. für:	Maßstab	Gez.	17.04.08	wom
Aenderungen:		1:1	Gepr.	.	.
		%	ARCHIV		
 SPINDELSHEMA - FOLDING SLIDING DOORS 2. SPINDLE TOP MACHINE 1: WEINIG UC11		K-Nr.: 0853822-UK, FSD K-Nr.: 166 372			
				4 0853822 075	A



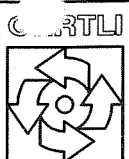
BESCHLAGSPINDEL

n max. 12400



FEEDING SLIDING DOORS  
HIGH PERFORMANCE CW

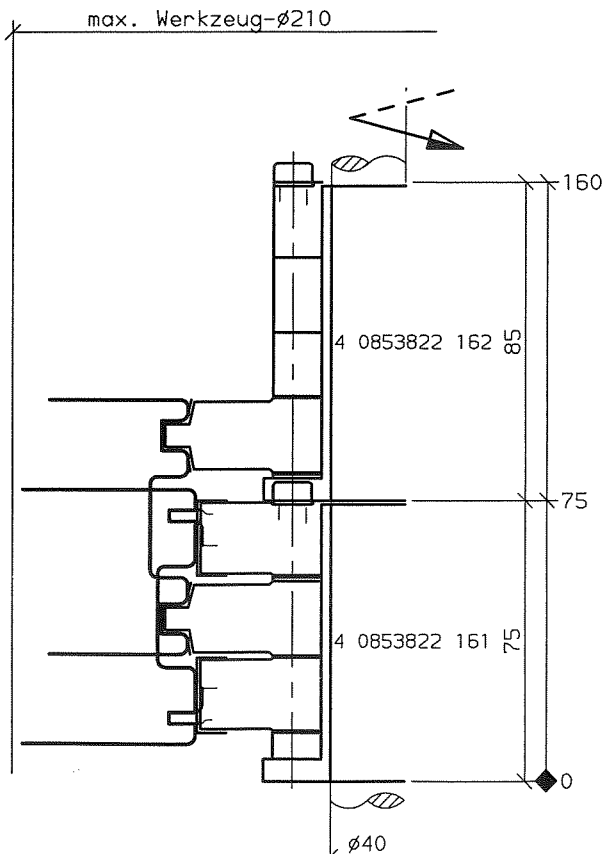
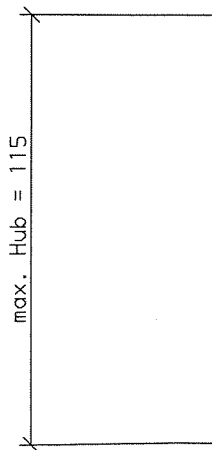
wom : 22.04.08 : 10:19:10

Ers. durch:	Ers. für:	Maßstab	Gez.	15.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 <b>SPINDELSHEMA - HIGH PERFORMANCE CW</b> <b>B-SPINDLE</b> <b>MACHINE 1: WEINIG UC11</b>		K-Nr.: WERTLI-UK, FSD K-Nr.: 166 372			
4 0853822 080				A	



BESCHLAGSPINDEL

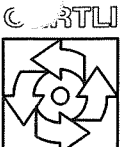
n max. 12400



SPL

FOLDING SLIDING DOORS  
HIGH PERFORMANCE CW

wom : 22.04.08 : 10:19:10

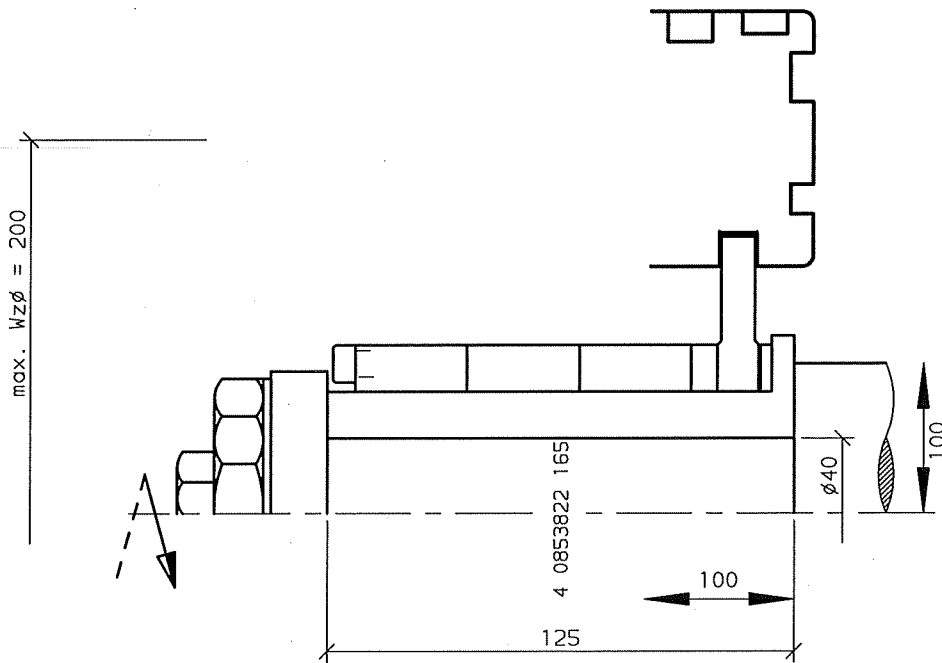
Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	wom
Aenderungen:		1:2	Gepr.		
		%	ARCHIV		
 SPINDELSHEMA - FOLDING SLIDING DOORS B-SPINDLE MACHINE 1: WEINIG UC11		K-Nr.: 166 372 K-Nr.: 166 372			
		4 0853822 080		A	





NUTSPINDEL UNTEN

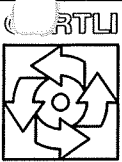
n max. 10700



SPL

wom : 17.04.08 : 08:14:52

HIGH PERFORMANCE CW

Ers. durch:	Ers. für:	Maßstab	Gez.	16.04.08	wom
Aenderungen:		1:2	Gepr.	.	.
		%	ARCHIV		
 SPINDELSHEMA - HIGH PERFORMANCE CW NUTSPINDEL UNTEN MASCHINE 1: WEINIG UC11		K-Nr.: 0ERTLI-UK, FSD K-Nr.: 166 372			
		4 0853822 085			A

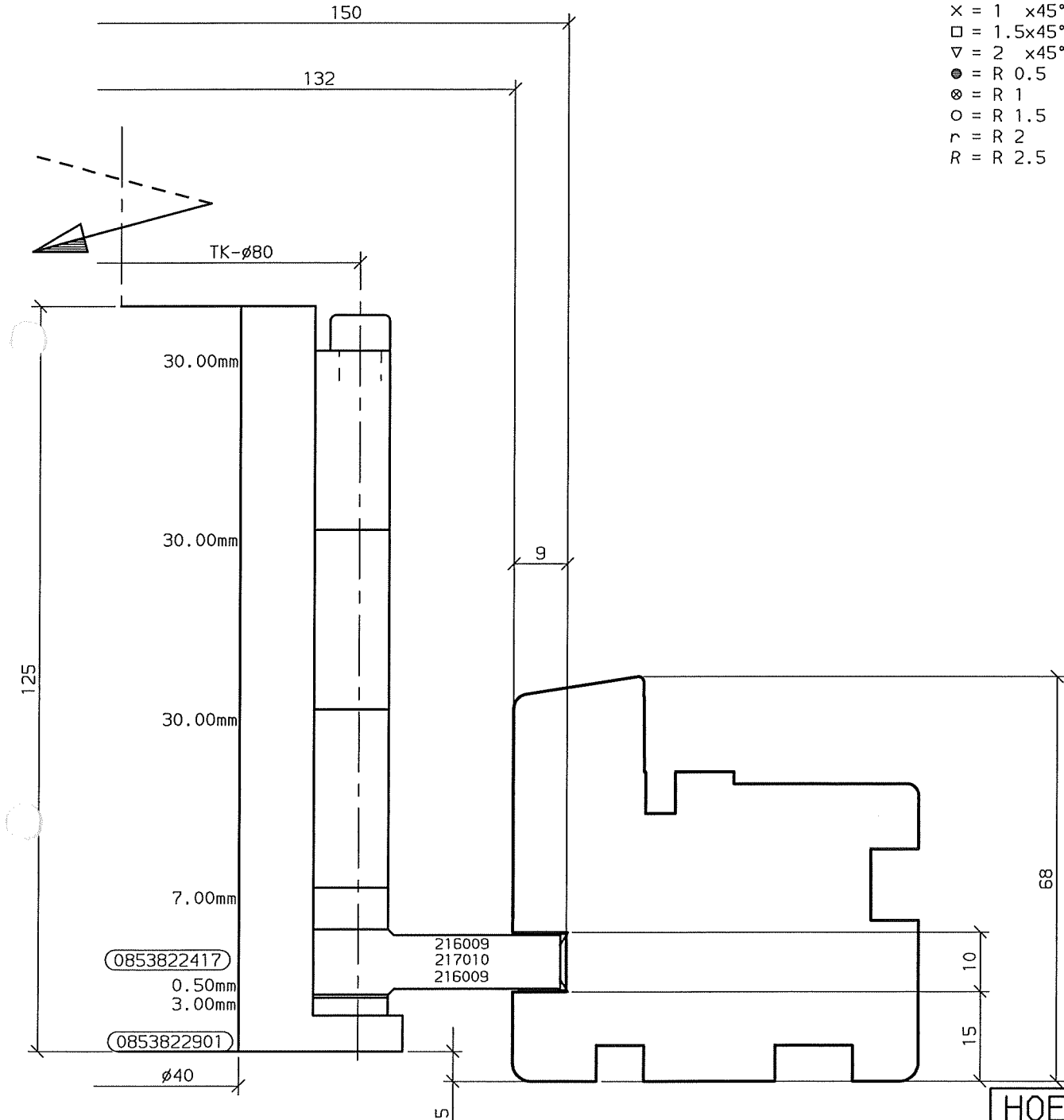
OERTLI

SATZ NR. 0853822165

151 x 10 x 40

n max. 10700

- ☒ = Schleifzugabe
- \* = 0.5 mm
- = 0.5x45°
- × = 1 x45°
- = 1.5x45°
- ▽ = 2 x45°
- = R 0.5
- ⊗ = R 1
- = R 1.5
- r = R 2
- R = R 2.5



HOELZER

VERSCHRAUBUNG TYP C2

Z-BASIS = 3

(SPL)

HOELZER
FMASS

Ers. durch: . Ers. für: .

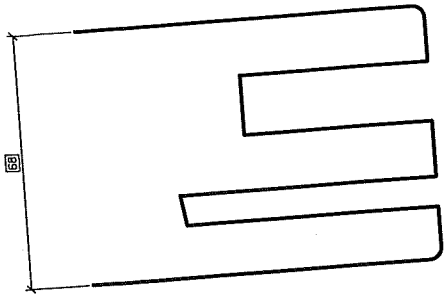
Maßstab	Gez.	07.04.08	LAR
1:1	Gepr.	07.04.08	WOM
%			

Aenderungen: .



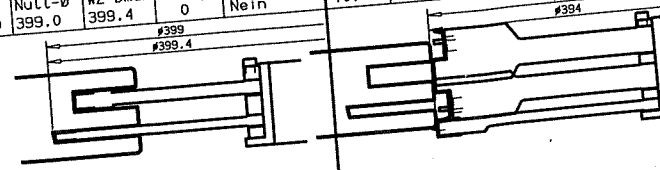
OERTLI SPLITTING CONCEPT  
 BOTTOM HORIZONTAL SPINDLE  
 MACHINE: WEINIG UC-11

K-Name: OERTLI-UK, FSD	
K-Nr.: 166 372	
4 0853822 165	A



8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop	Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
329.0	399.0	399.4	0	Nein	10.0	394.0	394.0	1	Nein
			#399					#394	
			#399.4					#394	



SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

SATZ 115  
SCHLITZSPINDEL 2

SCHLITZSPINDEL

WOM : 15.04.06 55:11

(SPL-WEINIG)

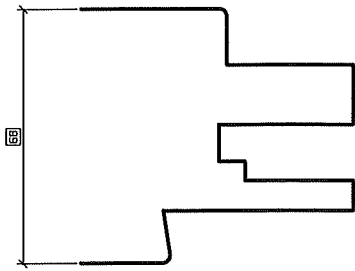
Ers. durch: \_\_\_\_\_ Ers. für: \_\_\_\_\_

Anderungen:

Moßstab	Gez.
1:1	Gepr.
1:1	ARCHIV

K-Nome: DERTLI-  
K-Nr.: 166 372

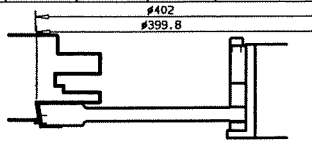
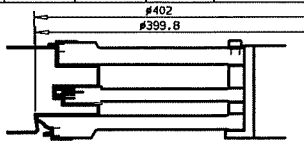
**DERVIL** **F5**  
**68 FR SLOT**  
**HIGH PERFORMANCE CW / MASCHINE** 4085382



8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
5,0	402,0	399,8	0	Nein

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
250,0	402,0	399,8	0	Nein



SATZ 110

SATZ 103

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

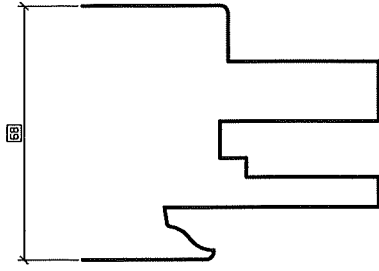
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 15.04.08 : 11:05:15

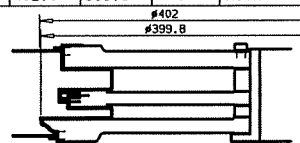
SPL-WEINIG

Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Fir
Änderungen:		1:1	Sepr.		
		1:1	ARCHIV		
<b>FT</b> <b>68 FR TENON</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Name: DERTLI-UK, FSD K-Nr.: 166 372		<b>20853822 0008</b>	



8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
5.0	402.0	399.8	0	Nein



SATZ 110

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

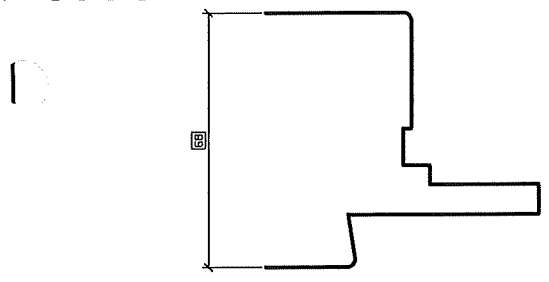
wom : 15.04.08 : 11:16:21

SPL-WEINIG

Ers. durch:	Ers. für:	Maßstab	Sez.	11.04.08	Flr
Aenderungen:		1:1	Gep.		
		1:1	ARCHIV		
		K-Nose: OERTLI-UK, FSD			
		K-Nr.: 166 372			
<b>FTP</b> <b>68 FR TENON PROFILE</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		<b>20853822</b>		<b>0011</b>	<b>A</b>

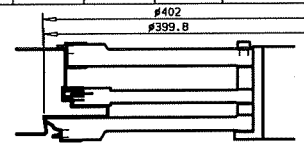


Note: knife out  
in tool 104 !



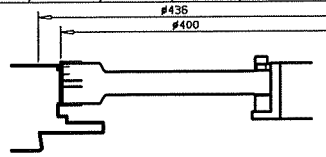
8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
5.0	402.0	399.8	0	Nein



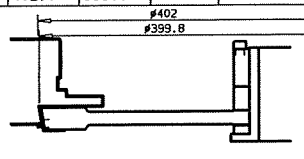
SATZ 110

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
286.0	436.0	400.0	0	Ja



SATZ 104

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
250.0	402.0	399.8	0	Nein



SATZ 103

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

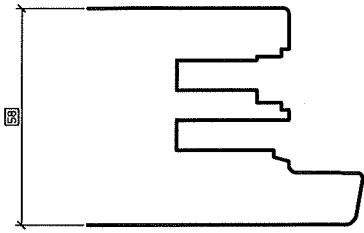
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 17.04.08 : 14:44:51

SPL-WEINIG

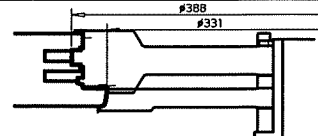
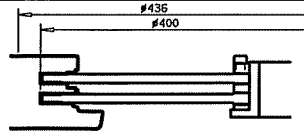
Ers. durch:	Ers. für:	Hoßtab	Gez.	11.04.08	Fir
Aenderungen:		1:1	Gepr.		
	<b>FST</b>	1:1	ARCHIV		
	<b>68 FR SINGLE TENON</b>	K-Nam.: DERTLI-UK, FSD			
	<b>HIGH PERFORMANCE CW / MASCHINE</b>	K-Nr.: 166 372			
				20853822 0014	A



8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
383.0	436.0	400.0	0	Nein

Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
182.0	331.0	388.0	1	Nein



SATZ 116

SATZ 102

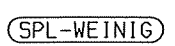
SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

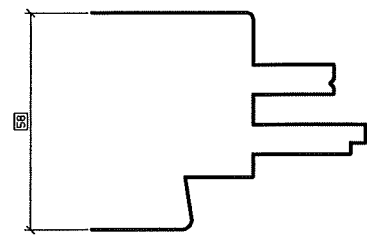
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

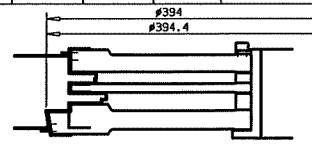
wom : 15.04.08 : 12:17:33



Ers. durch:	Ers. für:	Maßstab	Sez.	11.04.08	Fir
Aenderungen:		1:1	Dep.		
		1:1	ARCHIV		
		<b>SS</b> <b>58 SA SLOT</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Name: OERTLI-UK, FSD K-Nr.: 165 372	
				20853822	0020
				A	A

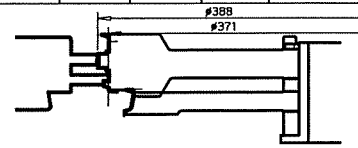
			8. DURCHLAUF
			7. DURCHLAUF
			6. DURCHLAUF
			5. DURCHLAUF
SCHLITZSPINDEL 4	SCHLITZSPINDEL 3	SCHLITZSPINDEL 2	SCHLITZSPINDEL 1

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
230.0	394.0	394.4	0	Nein



SATZ 113

Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
182.0	371.0	388.0	1	Nein




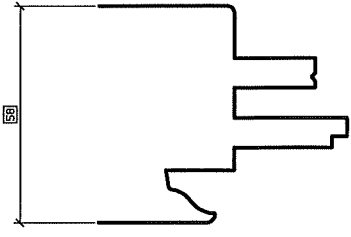
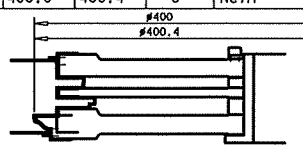
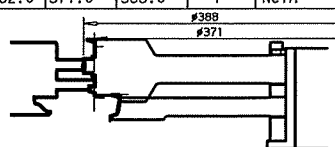
SATZ 102

1. DURCHLAUF

wom : 15.04.08 : 12:20:28


SPL-WEINIG

Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Fir
Aenderungen:		1:1	Sap.		
		1:1	ARCHIV		
 <b>ST</b> <b>58 SA TENON</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Nom: OERTLI-UK, FSD K-Nr.: 156 372		<b>20853822 0023</b> A	

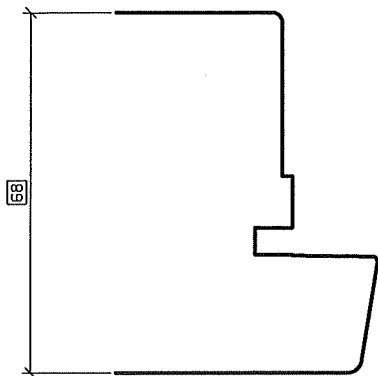
				8. DURCHLAUF																				
				7. DURCHLAUF																				
				6. DURCHLAUF																				
				5. DURCHLAUF																				
				4. DURCHLAUF																				
				3. DURCHLAUF																				
SCHLITZSPINDEL 4	SCHLITZSPINDEL 3	<table border="1"> <tr> <th>Hub</th> <th>Null-Ø</th> <th>WZ-Dmax</th> <th>Bezug</th> <th>Ma. stop</th> </tr> <tr> <td>159.0</td> <td>400.0</td> <td>400.4</td> <td>0</td> <td>Nein</td> </tr> </table>  <p>SATZ 112</p>	Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop	159.0	400.0	400.4	0	Nein	<table border="1"> <tr> <th>Hub</th> <th>WZ-Dmin</th> <th>WZ-Dmax</th> <th>Bezug</th> <th>Ma. stop</th> </tr> <tr> <td>182.0</td> <td>371.0</td> <td>388.0</td> <td>1</td> <td>Nein</td> </tr> </table>  <p>SATZ 102</p>	Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop	182.0	371.0	388.0	1	Nein	1. DURCHLAUF
Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop																				
159.0	400.0	400.4	0	Nein																				
Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop																				
182.0	371.0	388.0	1	Nein																				

wom : 15.04.08 ; 12:23:27

SPL-WEINIG

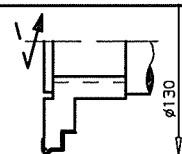
Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Flr.
Aenderungen:		1:1	Gepr.		
		1:1	ARCHIV		
 <b>STP</b> <b>58 SA TENON PROFILE</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Nome: DERTLI-UK, F5D K-Nr.: 166 372		<b>20853822 0026</b> A	

Holzprofil (1:1)

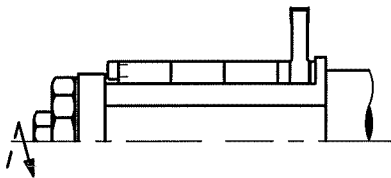


PROFILSPINDEL 4

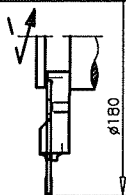
PROFILSPINDEL 3



SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

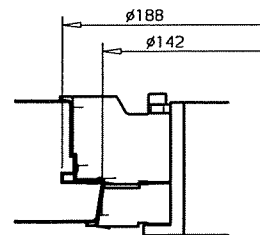
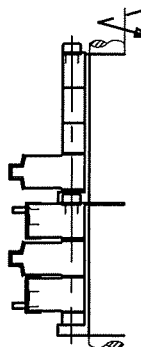


NUTSPINDEL OBEN HORIZONTAL

SATZ 160, 160 / 2 HORIZONTALSPINDEL

PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
146.0	142.0	188.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

SATZ 142 / PROFILSPINDEL 1

wom : 16.04.08 : 15:09:04

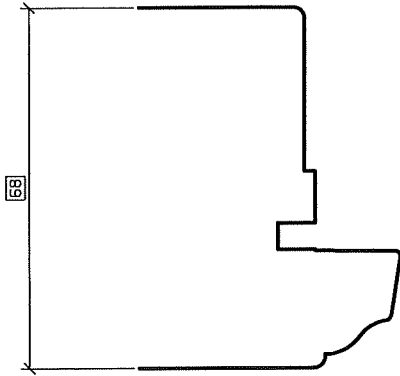
(SPL-WEINIG)



**FRI**  
**68 FR INSIDE**  
**HIGH PERFORMANCE CW / MASCHINE**

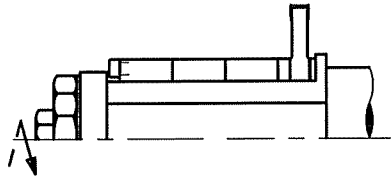
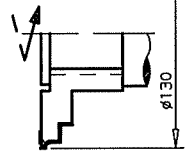
Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	
		1:3	ARCHIV	
K-Name: OERTLI-UK, FSD				
K-Nr.: 166 372				
30853822 0032		A		

Holzprofil (1:1)

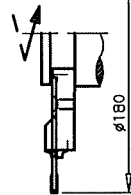


PROFILSPINDEL 4

PROFILSPINDEL 3

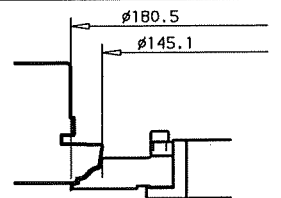


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
216.0	145.1	180.5	1	0	Nein

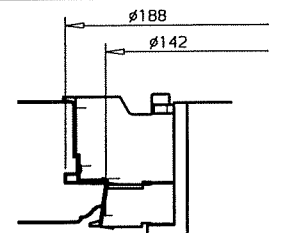


NUTSPINDEL OBEN HORIZONTAL

SATZ 160, 160 / 2 HORIZONTALSPINDEL

SATZ 159 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
146.0	142.0	188.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

SATZ 142 / PROFILSPINDEL 1

Ers. durch: . Ers. für: .

Aenderungen: .

1:1	Gez.	16.04.08	wom
1:3	Gepr.	.	.
	ARCHIV		

wom : 16.04.08 : 15:30:52

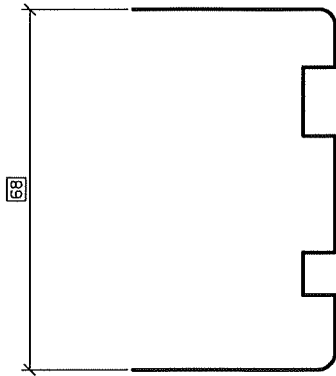


**FRIP**  
**68 FR INSIDE PROFILE**  
**HIGH PERFORMANCE CW / MASCHINE**

K-Name: OERTLI-UK, FSD  
 K-Nr.: 166 372  
 30853822 0041 A

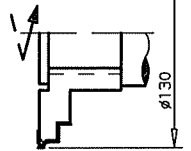
(SPL-WEINIG)

Holzprofil (1:1)

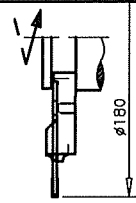
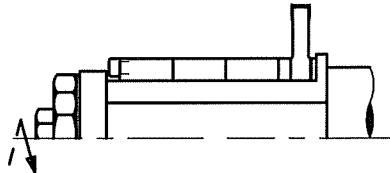


PROFILSPINDEL 4

PROFILSPINDEL 3



SATZ 165 / NUTSPINDEL UNTEN



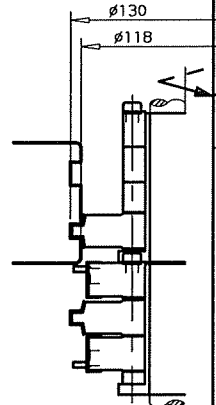
SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein

NUTSPINDEL OBEN HORIZONTAL

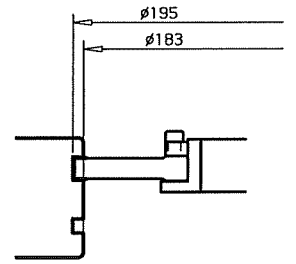
SATZ 160, 160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.		
Nein		

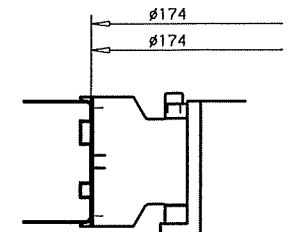


SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein




SATZ 141 / PROFILSPINDEL 1

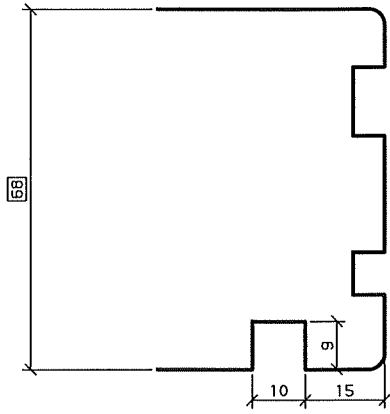


NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	
		1:3	ARCHIV	
 <b>FRO</b> <b>68 FR OUTSIDE</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Name: OERTLI-UK, FSD K-Nr.: 166 372		
wom : 16.04.08 : 15:57:46 SPL-WEINIG		30853822 0050 A		

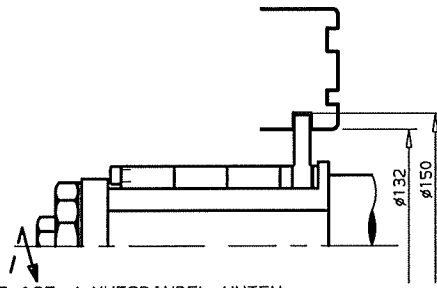
# Holzprofil (1:1)



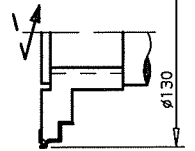
PROFILSPINDEL 4

Hub	WZ-Dmin	WZ-Dmax
-5.0	132.0	150.0
Mesw.	Nein	

PROFILSPINDEL 3

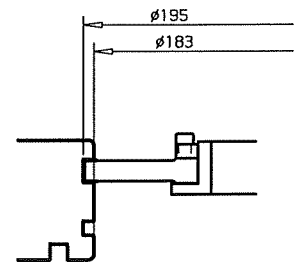
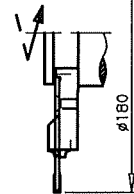


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein



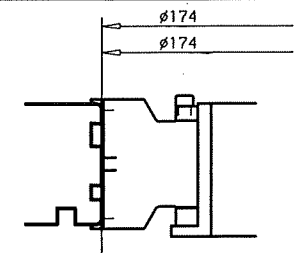
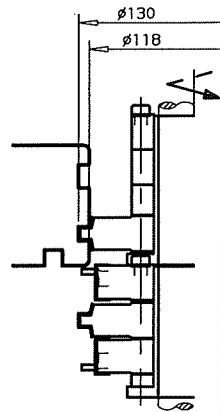
NUTSPINDEL OBEN HORIZONTAL

SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.	Nein	

SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

Ers. durch: . Ers. für: .

Aenderungen: .

Gez.	16.04.08	wom
1:1	Gep.	.
1:3	ARCHIV	.

wom : 16.04.08 : 16:03:43



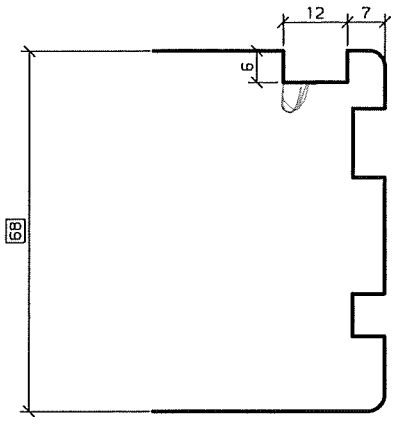
**FROGI**  
**68 FR OUT GROOVE IN**  
**HIGH PERFORMANCE CW / MASCHINE**

K-Name: OERTLI-UK, FSD	
K-Nr.: 166 372	
30853822 0053	A

SPL-WEINIG



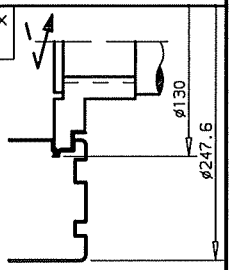
Holzprofil (1:1)



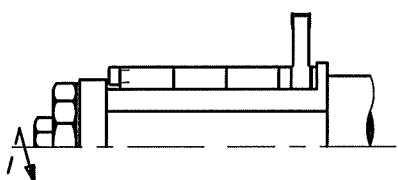
PROFILSPINDEL 4

PROFILSPINDEL 3

Hub	WZ-Dmin	WZ-Dmax
28.0	247.6	130.0
Mesw.	Nein	

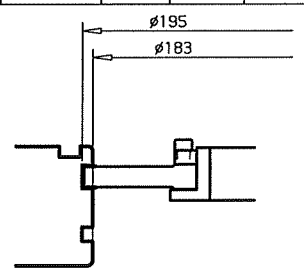


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

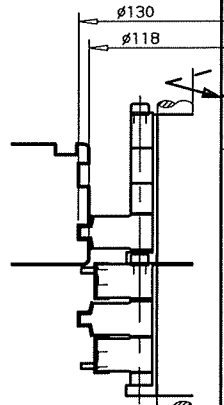
Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein



NUTSPINDEL OBEN HORIZONTAL

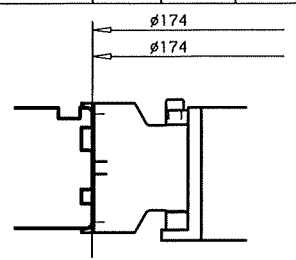
SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.	Nein	



SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein




NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

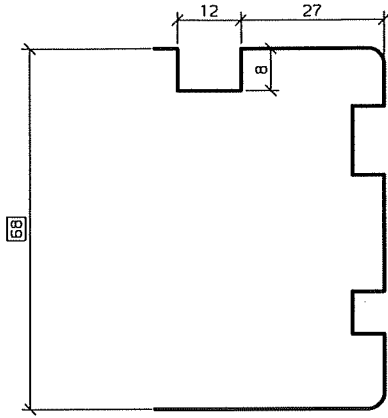
SATZ 141 / PROFILSPINDEL 1

wom : 16.04.08 : 16:30:23

(SPL-WEINIG)

Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	.
 <b>FROG06</b> <b>68 FR OUT GROOVE OUT 6</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		1:3	ARCHIV	.
		K-Name: DERTLI-UK, FSD		
		K-Nr.: 166 372		
		30853822 0056 A		

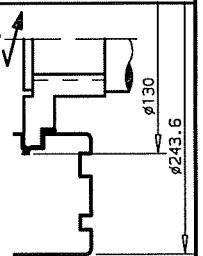
Holzprofil (1:1)



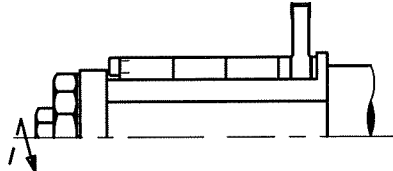
PROFILSPINDEL 4

PROFILSPINDEL 3

Hub	WZ-Dmin	WZ-Dmax
8.0	243.6	130.0
Mesw.	Nein	

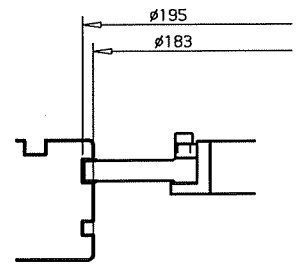


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

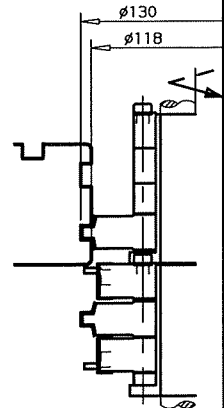
Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein



NUTSPINDEL OBEN HORIZONTAL

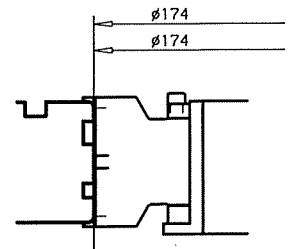
SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.	Nein	



SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

Ers. durch: . Ers. für: .

Aenderungen: .

Gez.	16.04.08	wom
Gepr.	.	.
1:3	ARCHIV	

wom : 16.04.08 : 17:07:06

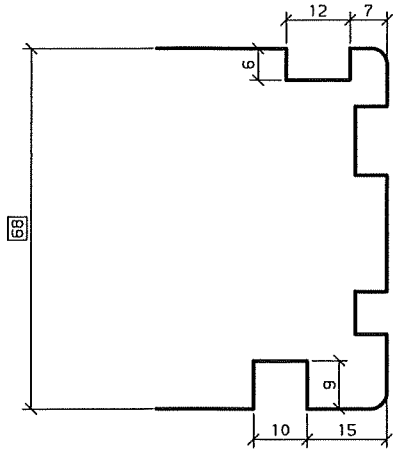


**FROG08**  
**68 FR OUT GROOVE OUT 8**  
**HIGH PERFORMANCE CW / MASCHINE**

K-Name: OERTLI-UK, FSD  
 K-Nr.: 165 372  
**30853822 0059** A

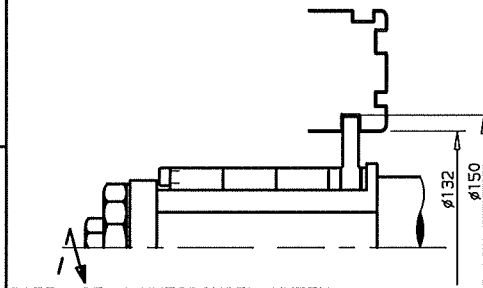
SPL-WEINIG

Holzprofil (1:1)



PROFILSPINDEL 4

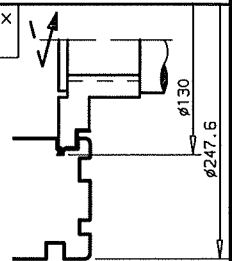
Hub	WZ-Dmin	WZ-Dmax
-5.0	132.0	150.0
Mesw.	Nein	



SATZ 165 / NUTSPINDEL UNTEN

PROFILSPINDEL 3

Hub	WZ-Dmin	WZ-Dmax
28.0	247.6	130.0
Mesw.	Nein	



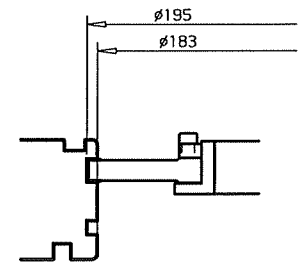
NUTSPINDEL OBEN HORIZONTAL



SATZ 150 / 1 HORIZONTALSPINDEL

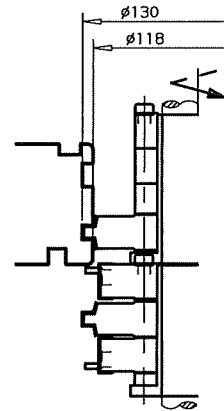
SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein



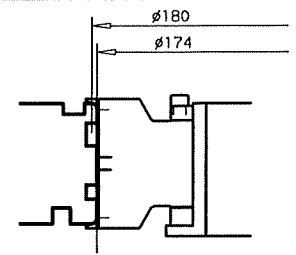
SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.	Nein	



SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	180.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

wom : 16.04.08 : 17:10:37  
 SPL-WEINIG

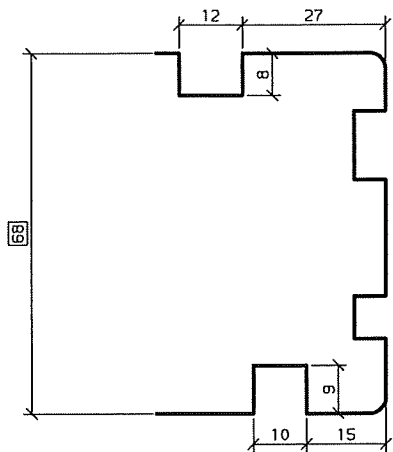
Ers. durch: . Ers. für: .

Aenderungen: .

**OERTLI** **FROGI06**  
**68 FR OUT GROOVE IN/OUT 6**  
**HIGH PERFORMANCE CW / MASCHINE**

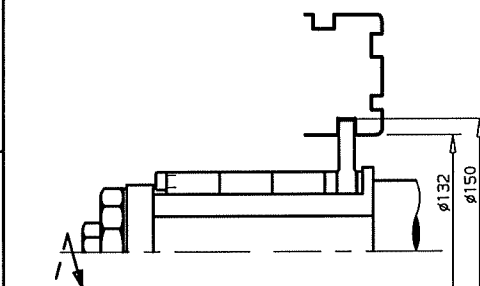
Gez.	16.04.08	wom
Gepr.	.	.
1:3	ARCHIV	
K-Name: OERTLI-UK, FSD		
K-Nr.: 166 372		
30853822	0062	A

Holzprofil (1:1)



PROFILSPINDEL 4

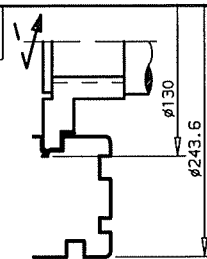
Hub	WZ-Dmin	WZ-Dmax
-5.0	132.0	150.0
Mesw.	Nein	



SATZ 165 / NUTSPINDEL UNTEN

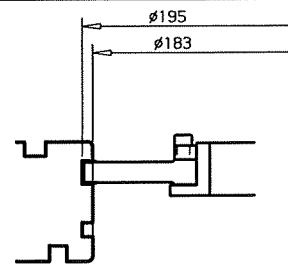
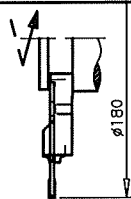
PROFILSPINDEL 3

Hub	WZ-Dmin	WZ-Dmax
8.0	243.6	130.0
Mesw.	Nein	



SATZ 150 / 1 HORIZONTALSPINDEL

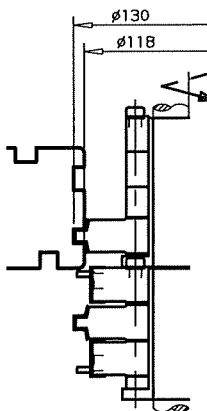
Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
35.0	183.0	195.0	1	0	Nein



NUTSPINDEL OBEN HORIZONTAL

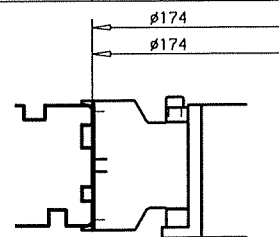
SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
74.5	118.0	130.0
Mesw.	Nein	



SATZ 156 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

wom : 16.04.08 : 17:13:53

(SPL-WEINIG)

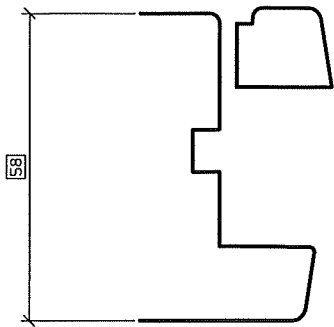
Ers. durch: . Ers. für: .

Aenderungen: .

**OERTLI** **FROGI08**  
**68 FR OUT GROOVE IN/OUT 8**  
**HIGH PERFORMANCE CW / MASCHINE**

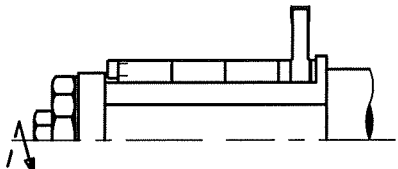
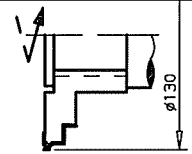
Gez.	16.04.08	wom
1:1	Gep.	.
1:3	ARCHIV	.
K-Name: OERTLI-UK, FSD		
K-Nr.: 166 372		
30853822	0065	A

Holzprofil (1:1)



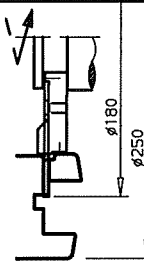
PROFILSPINDEL 4

PROFILSPINDEL 3



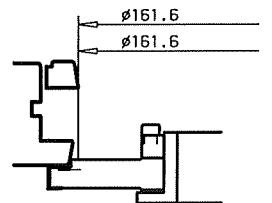
SATZ 165 / NUTSPINDEL UNTEN

Hub	WZ-Dmin	WZ-Dmax
-7.7	250.0	180.0
Mesw.		
Nein		



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
188.5	161.6	161.6	1	0	Nein

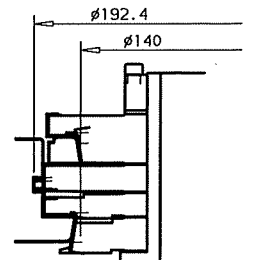
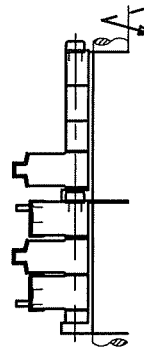


NUTSPINDEL OBEN HORIZONTAL

SATZ 160,160 / 2 HORIZONTALSPINDEL

SATZ 158 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
225.0	140.0	192.4	1	1	Nein




NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

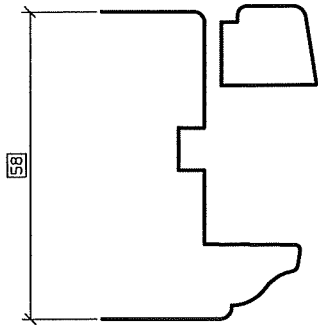
SATZ 143 / PROFILSPINDEL 1

wom : 22.04.08 : 10:16:19

(SPL-WEINIG)

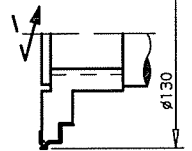
Ers. durch:	Ers. Für:	Gez.	16.04.08	wom
Aenderungen:		1:1		
		1:1	ARCHIV	
 <b>SI</b> <b>58 SA INSIDE</b> <b>HIGH PERFORMANCE CW / MASCHINE</b>		K-Name: OERTLI-UK, FSD K-Nr.: 156 372 <b>30853822 0071</b>		
				A

Holzprofil (1:1)



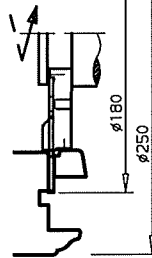
PROFILSPINDEL 4

PROFILSPINDEL 3



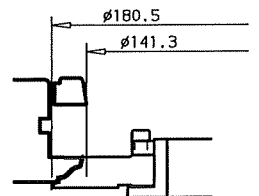
SATZ 165 / NUTSPINDEL UNTEN

Hub	WZ-Dmin	WZ-Dmax
-7.7	250.0	180.0
Mesw.		
Nein		



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
216.0	141.3	180.5	1	0	Nein

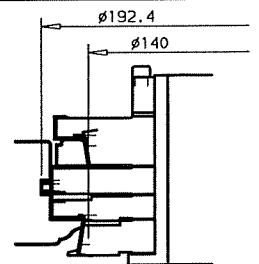
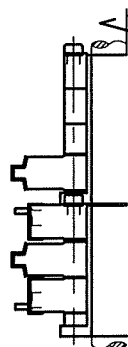


NUTSPINDEL OBEN HORIZONTAL

SATZ 160,160 / 2 HORIZONTALSPINDEL

SATZ 159 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
225.0	140.0	192.4	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 143 / PROFILSPINDEL 1

wom : 17.04.08 : 08:05:54

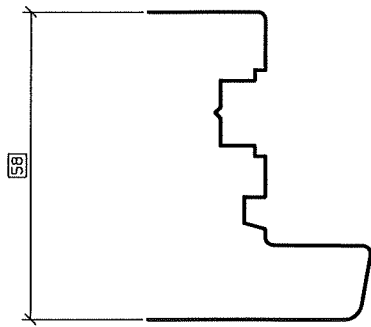
SPL-WEINIG



**SIP**  
**58 SA INSIDE PROFILE**  
**HIGH PERFORMANCE CW / MASCHINE**

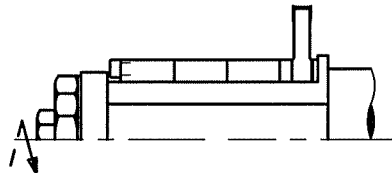
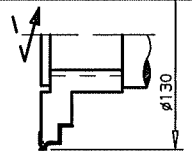
Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	.
		1:1	ARCHIV	.
K-Name: OERTLI-UK, FSD				
K-Nr.: 166 372				
30853822 0074				A

Holzprofil (1:1)

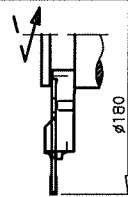


PROFILSPINDEL 4

PROFILSPINDEL 3



SATZ 165 / NUTSPINDEL UNTEN



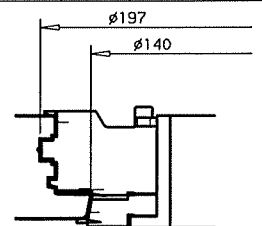
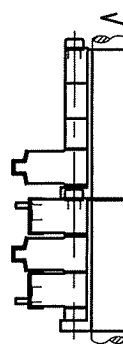
SATZ 150 / 1 HORIZONTALSPINDEL

NUTSPINDEL OBEN HORIZONTAL

SATZ 160, 160 / 2 HORIZONTALSPINDEL

PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.l.	Ans.	Mesw.
5.0	140.0	197.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

SATZ 140 / PROFILSPINDEL 1

Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	
		1:3	ARCHIV	

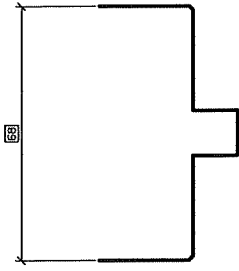
wom : 16.04.08 : 17:35:43

(SPL-WEINIG)



**S0**  
**58 SA OUTSIDE**  
**HIGH PERFORMANCE CW / MASCHINE**

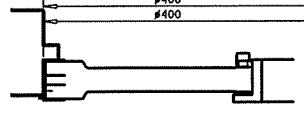
K-Name: OERTLI-UK, FSD  
 K-Nr.: 166 372  
**30853822 0077 A**



ABLÄNGSÄGE EINSETZEN

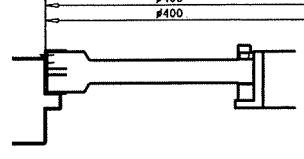
8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
299.0	400.0	400.0	0	Nein



SATZ 114

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
282.0	400.0	400.0	0	Nein



SATZ 104

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

SCHLITZSPINDEL 2

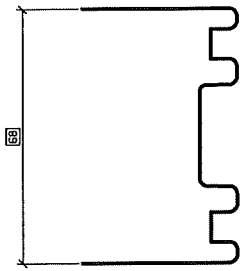
SCHLITZSPINDEL 1

wom : 15.04.08 : 12:27:08

SPL-WEINIG

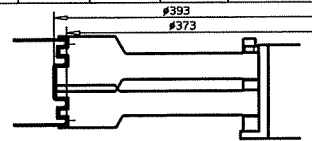
Ers. durch:	Ers. für:	Hoßstab	Gez.	11.04.08	Fin
Anderungen:		1:1	Gepr.		
		1:1	ARCHIV		
		K-Nomen: OERTLI-UK, FSD K-Nr.: 166 372			
FT 68F FR TENON FOLDING SLIDING DOORS / MASCHINE					20853822 0200 A





8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
92.0	373.0	393.0	1	Nein



SATZ 101

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

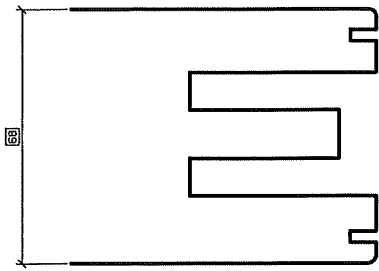
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 15.04.08 : 12:33:54

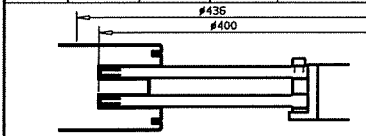
SPL-WEINIG

Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Fir
Aenderungen:		1:1	Gepr.		
		1:1	ARCHIV		
		<b>FE</b> <b>68F FR ENDPFILE</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>			
		K-Nose: OERTLI-UK, FSD		K-Nr.: 166 372	
		20953822 0203		A	



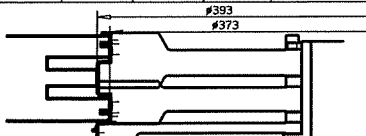
8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop
428.0	435.0	400.0	0	Nein



SATZ 117

Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
17.0	373.0	393.0	1	Nein



SATZ 100

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

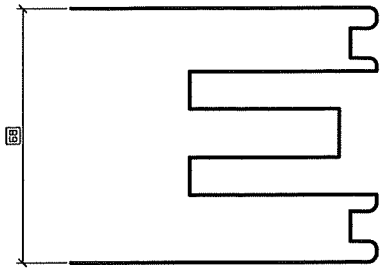
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 15.04.08 : 12:37:51

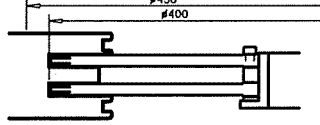


Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Fir
Aenderungen:		1:1	Gepf.		
		1:1	ARCHIV		
		<b>SLT</b> <b>68F SA SLOT TOP</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>		K-Name: OERTLI-UK, FSD K-Nr.: 166 372	
				20853822 0209	A

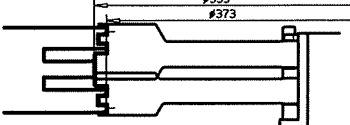


8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop	Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
428.0	436.0	400.0	0	Nein	92.0	373.0	393.0	1	Nein



SATZ 117



SATZ 101

SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

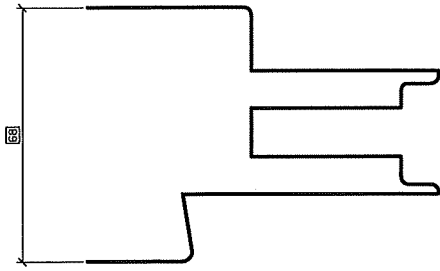
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 15.04.08 : 12:39:42

SPL-WEINIG

Ers. durch:	Ers. für:	Hoßstob	Gez.	11.04.08	Fin
Aenderungen:		1:1	Bepr.		
		1:1	ARCHIV		
<b>SLB</b> <b>68F SA SLOT BOTTOM</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>		K-Name: OERTLI-UK, FSD K-Nr.: 156 372		<b>20853822 0212 A</b>	



8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

Hub	Null-Ø	WZ-Dmax	Bezug	Ma. stop	Hub	WZ-Dmin	WZ-Dmax	Bezug	Ma. stop
81.0	400.0	400.4	0	Nein	17.0	373.0	393.0	1	Nein

#400	#393
#400.4	#373

SATZ 111	SATZ 100
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SCHLITZSPINDEL 4


SCHLITZSPINDEL 3

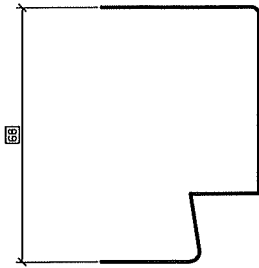
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

wom : 15.04.08 : 12:41:40

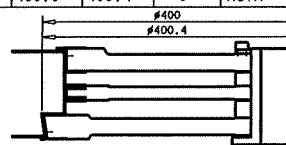
(SPL-WEINIG)

Ers. durch:	Ers. für:	Moßstab	Sez.	11.04.08	Flr
Aenderungen:		1:1	Gepr.		
		1:1	ARCHIV		
 <b>SAT</b> <b>68F SA TENON</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>		K-Nome: OERTLI-UK, FSD K-Nr.: 166 372		20853822 0215 A	



ABLÄNGSÄGE EINSETZEN

Hub	Null-Ø	WZ-Dmax	Bezug	Mo. stop
80.9	400.0	400.4	0	Nein



SATZ 111


SCHLITZSPINDEL 4

SCHLITZSPINDEL 3

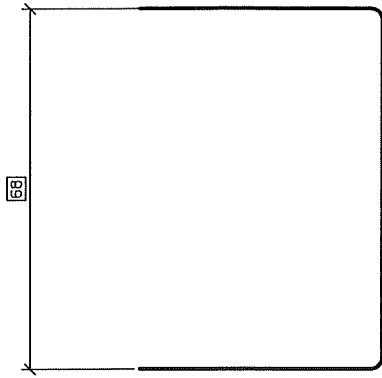
SCHLITZSPINDEL 2

SCHLITZSPINDEL 1

8. DURCHLAUF  
7. DURCHLAUF  
6. DURCHLAUF  
5. DURCHLAUF  
4. DURCHLAUF  
3. DURCHLAUF  
2. DURCHLAUF  
1. DURCHLAUF

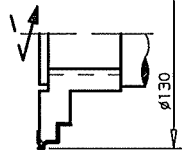
Ers. durch:	Ers. für:	Maßstab	Gez.	11.04.08	Fin
Aenderungen:		1:1	Gepr.		
		1:1	ARCHIV		
 <b>SC</b> <b>68F SA COUNTER</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>		K-Name: CEPIL-UK, F50 K-Nr.: 166 372		0653822 0218 A	

Holzprofil (1:1)

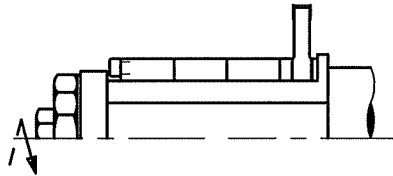


PROFILSPINDEL 4

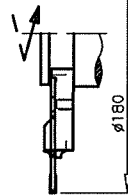
PROFILSPINDEL 3



SATZ 165 / NUTSPINDEL UNTEN

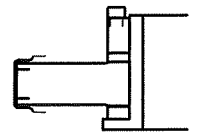


SATZ 150 / 1 HORIZONTALSPINDEL



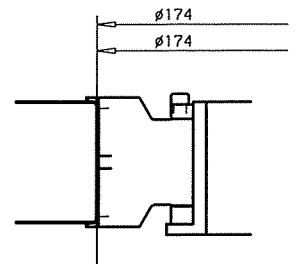
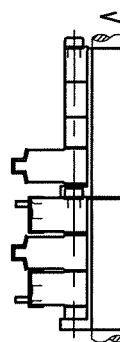
NUTSPINDEL OBEN HORIZONTAL

SATZ 160, 160 / 2 HORIZONTALSPINDEL



SATZ 157 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

Ers. durch: . Ers. für: .

Aenderungen: .

Gez. 16.04.08 wom

1:1 Gepr. . .

1:3 ARCHIV

K-Name: OERTLI-UK, FSD

K-Nr.: 166 372

wom : 16.04.08 : 17:42:41



FI

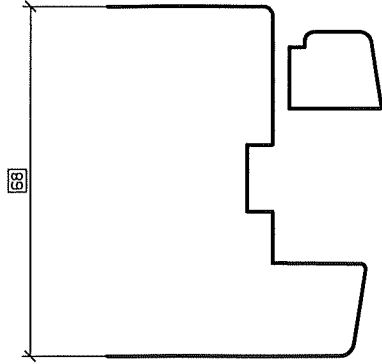
68F FR INSIDE

FOLDING SLIDING DOORS / MASCHINE 1

20953822 0224 A

SPL-WEINIG

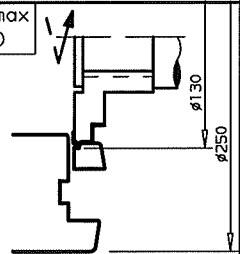
Holzprofil (1:1)



PROFILSPINDEL 4

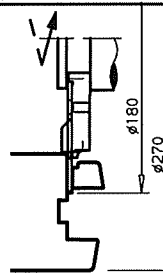
PROFILSPINDEL 3

Hub	WZ-Dmin	WZ-Dmax
28.3	250.0	130.0
Mesw.		
Nein		



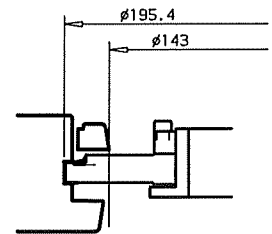
SATZ 165 / NUTSPINDEL UNTEN

Hub	WZ-Dmin	WZ-Dmax
-7.7	270.0	180.0
Mesw.		
Nein		



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Dur.l.	Ans.	Mesw.
147.0	143.0	195.4	1	0	Nein

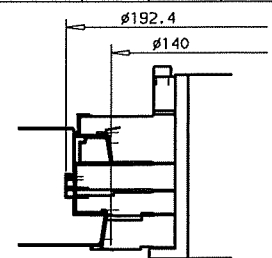


NUTSPINDEL OBEN HORIZONTAL

SATZ 160,160 / 2 HORIZONTALSPINDEL

SATZ 158 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Dur.l.	Ans.	Mesw.
221.0	140.0	192.4	1	1	Nein



NUTSPINDEL OBEN VERTIKAL

SATZ 162,161 / BESCHLAGSPINDEL

SATZ 143 / PROFILSPINDEL 1

Ers. durch:	Ers. für:
Aenderungen:	

1:1	Gez.	16.04.08	wom
1:1	Gepr.		
	ARCHIV		

wom : 22.04.08 : 10:35:15

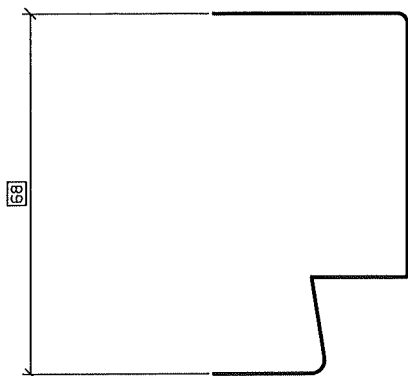
(SPL-WEINIG)



**SI**  
**68F SA INSIDE**  
**FOLDING SLIDING DOORS / MASCHINE**

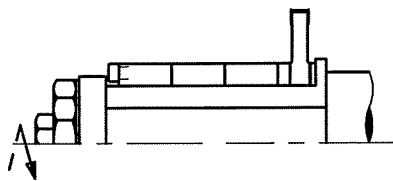
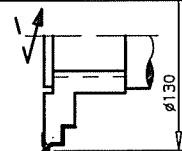
K-Name: OERTLI-UK, FSD  
 K-Nr.: 166 372  
 20953822 0233 A

Holzprofil (1:1)

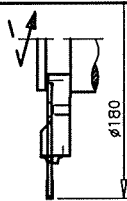


PROFILSPINDEL 4

PROFILSPINDEL 3

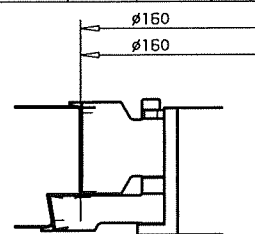


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

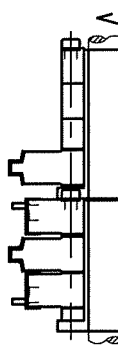
Hub	WZ-Dmin	WZ-Dmax	Dur.L.	Ans.	Mesw.
5.0	160.0	160.0	1	1	Nein



NUTSPINDEL OBEN HORIZONTAL

SATZ 160,160 / 2 HORIZONTALSPINDEL

SATZ 155 / PROFILSPINDEL 2



SATZ 162,161 / BESCHLAGSPINDEL

PROFILSPINDEL 1

NUTSPINDEL OBEN VERTIKAL

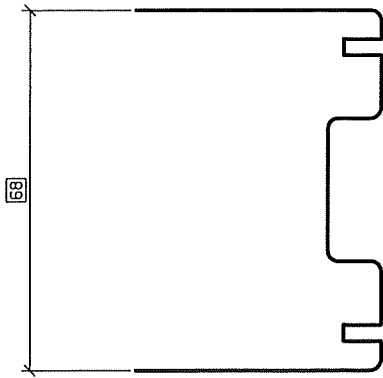
Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	
		1:3	ARCHIV	
<b>SICP</b> 68F SA IN COUNTER PROFILE FOLDING SLIDING DOORS / MASCHINE 1		K-Name: OERTLI-UK, FSD		
		K-Nr.: 166 372		
		20853822 0236		A

wom : 16.04.08 : 18:27:48

SPL-WEINIG

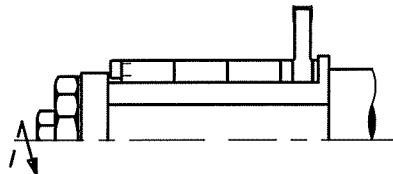
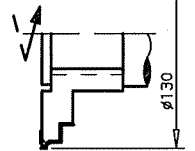


Holzprofil (1:1)

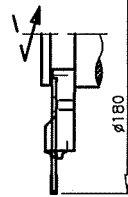


PROFILSPINDEL 4

PROFILSPINDEL 3

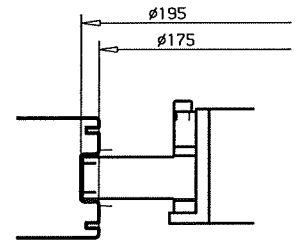


SATZ 165 / NUTSPINDEL UNTEN



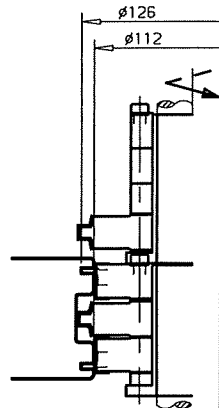
SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
94.0	175.0	195.0	1	0	Nein



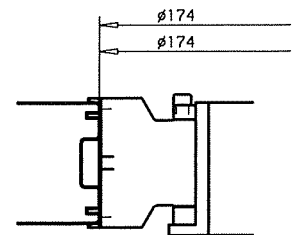
SATZ 160,160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
10.0	112.0	126.0
Mesw.		
Nein		



SATZ 157 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein




SATZ 141 / PROFILSPINDEL 1

SATZ 162,161 / BESCHLAGSPINDEL

NUTSPINDEL OBEN HORIZONTAL

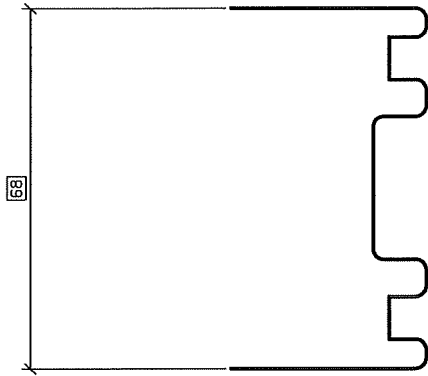
NUTSPINDEL OBEN VERTIKAL

Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1		
		1:3	ARCHIV	
 <b>SOTS</b> <b>68F SA OUTSIDE TOP/SIDE</b> <b>FOLDING SLIDING DOORS / MASCHINE</b>		K-Name: DERTLI-UK, FSD K-Nr.: 166 372 20853822 0239 A		

wom : 16.04.08 : 18:32:21

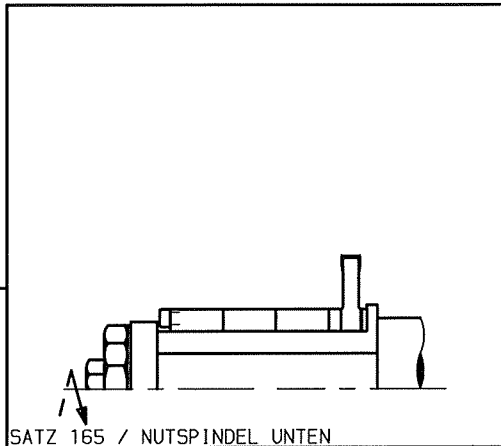
SPL-WEINIG

Holzprofil (1:1)

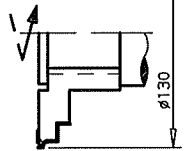


PROFILSPINDEL 4

PROFILSPINDEL 3

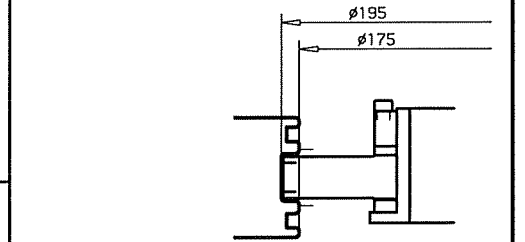
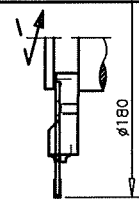


SATZ 165 / NUTSPINDEL UNTEN



SATZ 150 / 1 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
94.0	175.0	195.0	1	0	Nein

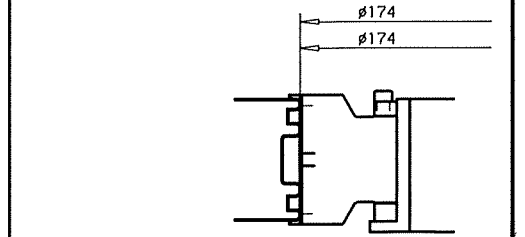
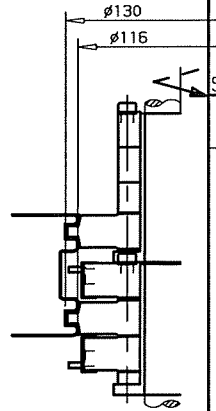


SATZ 160, 160 / 2 HORIZONTALSPINDEL

Hub	WZ-Dmin	WZ-Dmax
34.0	116.0	130.0
Mesw.		
Nein		

SATZ 157 / PROFILSPINDEL 2

Hub	WZ-Dmin	WZ-Dmax	Durl.	Ans.	Mesw.
70.0	174.0	174.0	1	1	Nein



NUTSPINDEL OBEN HORIZONTAL

NUTSPINDEL OBEN VERTIKAL

SATZ 162, 161 / BESCHLAGSPINDEL

SATZ 141 / PROFILSPINDEL 1

wom : 16.04.08 : 18:37:11

SPL-WEINIG



**50TB**  
**68F SA OUTSIDE BOTTOM**  
**FOLDING SLIDING DOORS / MASCHINE 1**

Ers. durch:	Ers. für:	Gez.	16.04.08	wom
Aenderungen:		1:1	Gepr.	
		1:3	ARCHIV	
		K-Name: OERTLI-UK, FSD		
		K-Nr.: 166 372		
		20853822 0242 A		